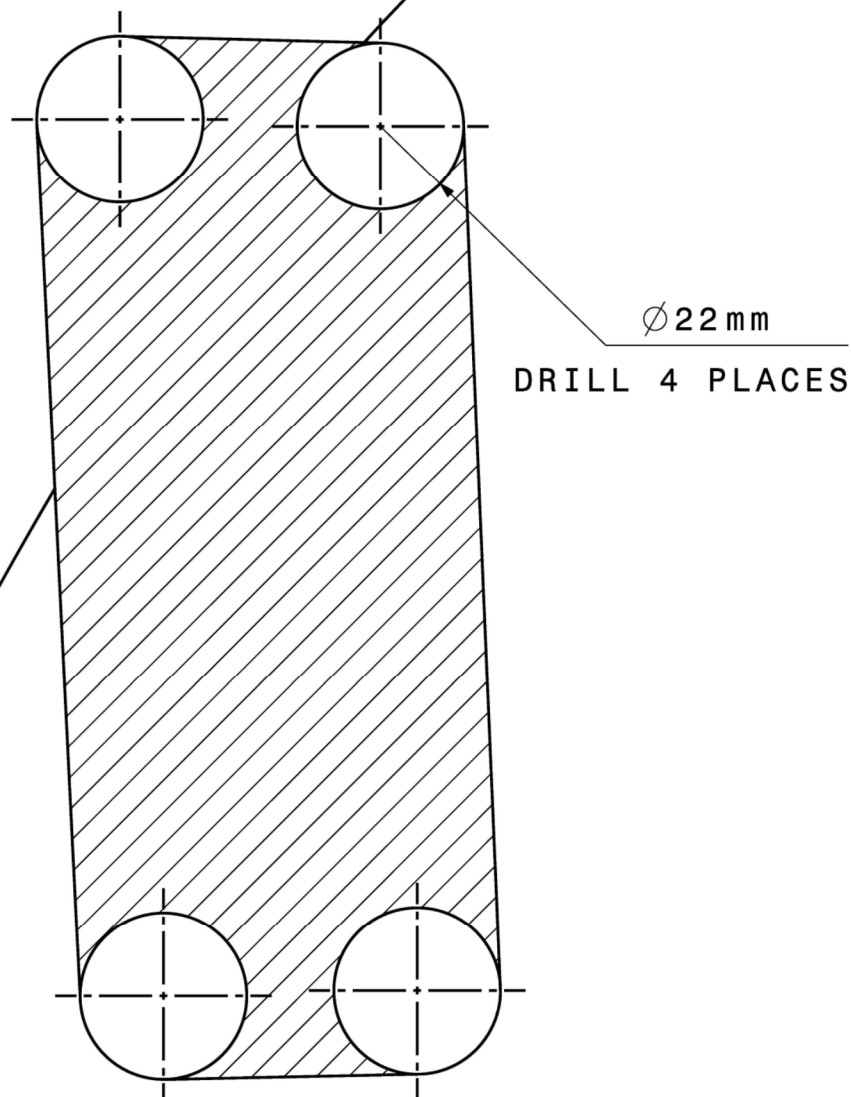


**Low Grade Bumper Only**  
**RHS Lower Bumper Cutting Template**



228

**TEMPLATE STEPS - RIGHT HAND SIDE - P/U**

1. ENSURE ALL DIMENSIONS ARE TO SCALE BEFORE PROCEEDING
2. CUT TEMPLATE OUT AND ALIGN ON BUMPER (PAINTED SURFACE) LOWER EDGES
3. MARK CENTRE OF Ø22mm HOLES AND DRILL OUT USING Ø22mm SPEEDBORE
4. CUT BETWEEN HOLE EDGES (AS SHOWN BY HATCHED AREA) USING APPROPRIATE CUTTING TOOL SUCH AS A HAND HACKSAW

ALIGN ON EDGE OF  
BUMPER COVER LOWER EDGES

153

THIS PAGE HAS BEEN INTENTIONALLY LEFT BLANK

**Low Grade Bumper Only**  
**LHS Lower Bumper Cutting Template**

228

Ø22 mm

DRILL 4 PLACES

**TEMPLATE STEPS - LEFT HAND SIDE - P/U**

1. ENSURE ALL DIMENSIONS ARE TO SCALE BEFORE PROCEEDING
2. CUT TEMPLATE OUT AND ALIGN ON BUMPER (PAINTED SURFACE) LOWER EDGES
3. MARK CENTRE OF Ø22mm HOLES AND DRILL OUT USING Ø22mm SPEEDBORE
4. CUT BETWEEN HOLE EDGES (AS SHOWN BY HATCHED AREA) USING APPROPRIATE CUTTING TOOL SUCH AS A HAND HACKSAW

ALIGN ON EDGE OF  
BUMPER COVER LOWER EDGES

154

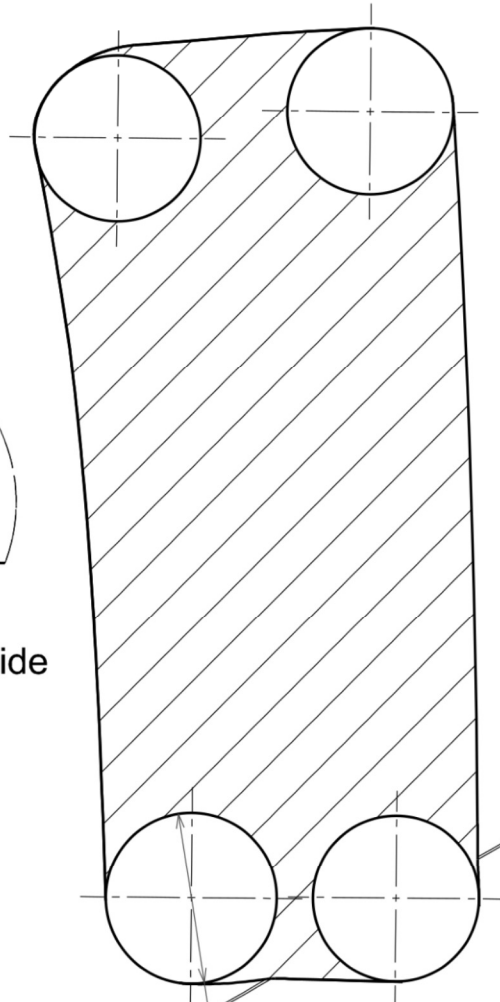
**THIS PAGE HAS BEEN INTENTIONALLY LEFT BLANK**

## High Grade Bumper Only

### RHS Lower Bumper Cutting Template



Template location guide



Align with feature on bumper cover

Fold Line

Ø 22 (4 Places)

100 mm

100 mm

Cut & align with lower bumper edge

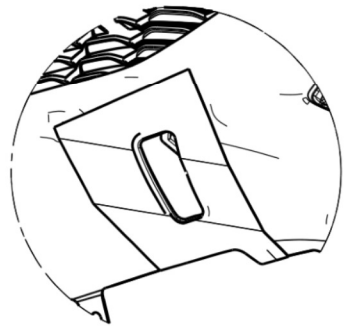
#### INSTRUCTIONS

1. Ensure scaling is correct.
2. Cut template out & align on bumper
3. Mark centres & drill using 22 mm speedbore
4. Cut between hole edges (hatched area) using appropriate cutting tool

**THIS PAGE HAS BEEN INTENTIONALLY LEFT BLANK**

## High Grade Bumper Only LHS Lower Bumper Cutting Template

Align with feature on  
bumper cover



Template location guide

$\phi 22$  (4 Places)

Fold Line

Cut & align with lower  
bumper edge

### INSTRUCTIONS

1. Ensure scaling is correct.
2. Cut template out & align on bumper
3. Mark centres & drill using 22 mm speedbore
4. Cut between hole edges (hatched area)  
using appropriate cutting tool