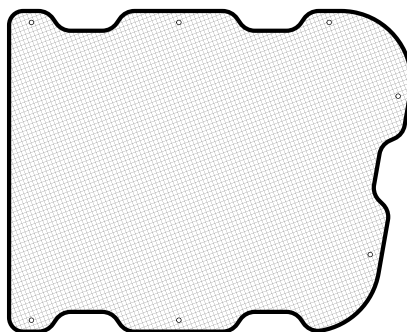


PARTS, SERVICE & ACCESSORIES

Toyota HiLux 2015 Fly Screen Mesh - Side Window, J-Deck Canopy Installation Instructions



Accessory Part No. PZQ7089J19 / PZQ7089J20

Installation Time: Approx. 30min

Place these instructions in vehicle's glove box after installation is complete

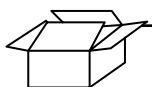
IMPORTANT!

- Read instructions carefully before installation.
- It is strongly recommended that installation is conducted by an authorized dealer.
- This product must be installed exactly as specified in these instructions. Failure to do so may result in improper fit and/or retention.

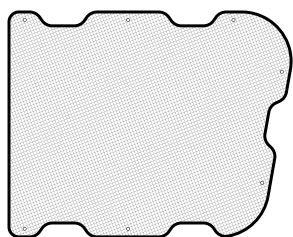
RECOMMENDED TOOL LIST - (Not Supplied in Kit)

- Drill and 3.5mm drill bit
- Phillips #2 screwdriver
- Spanner 10mm
- Masking Tape

PARTS CHECK SHEET



PARTS IN MAIN CARTON



Fly Screen
Assembly
Qty - 1



Fitting Kit
Qty - 1



PARTS IN FITTING KIT



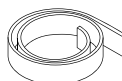
M6 Screw
Qty - 7



M6 Flange Nut
Qty - 7



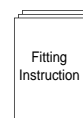
Spacer
Qty - 7



Foam Tape
Qty - 1



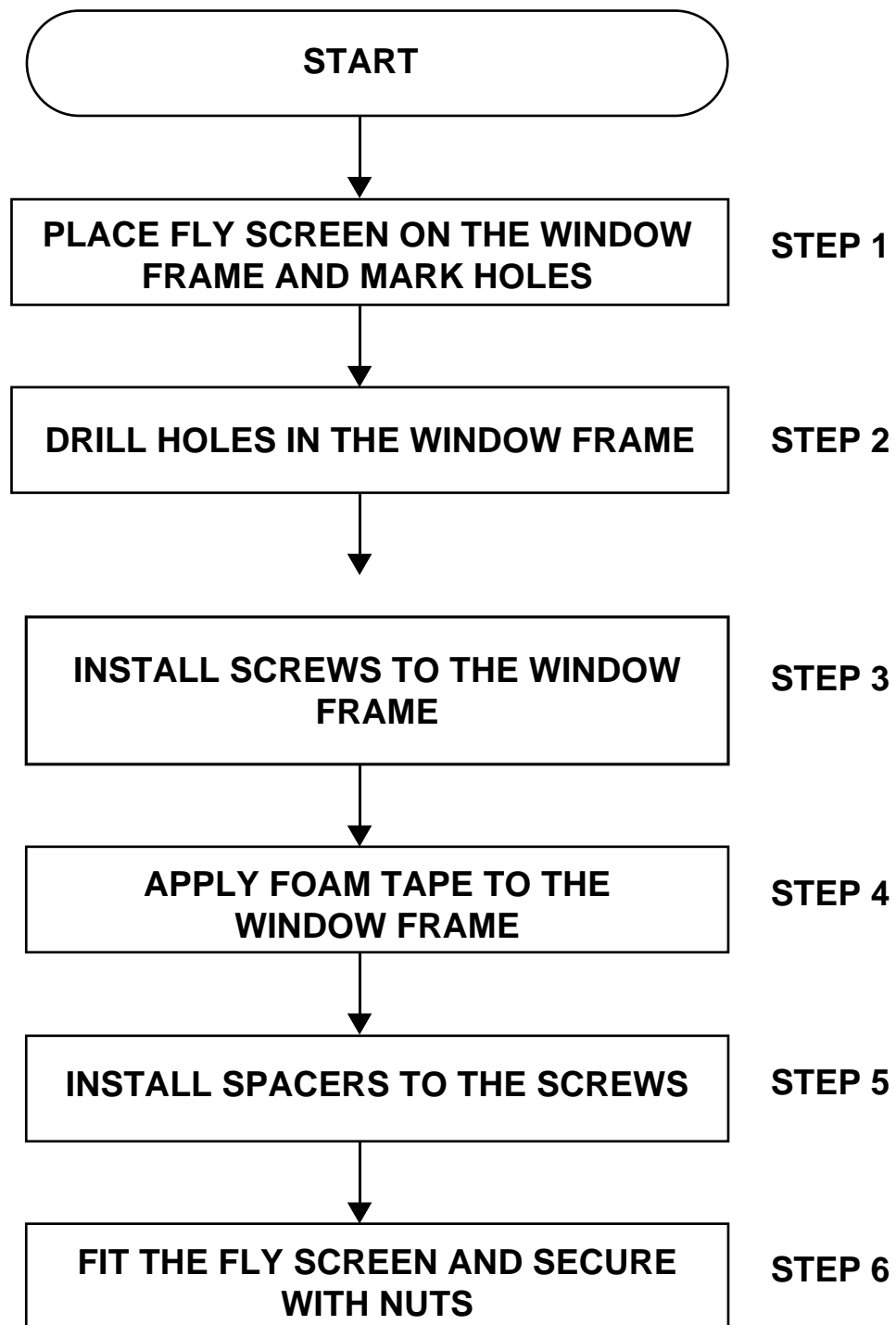
Alcohol Wipe
Qty - 1

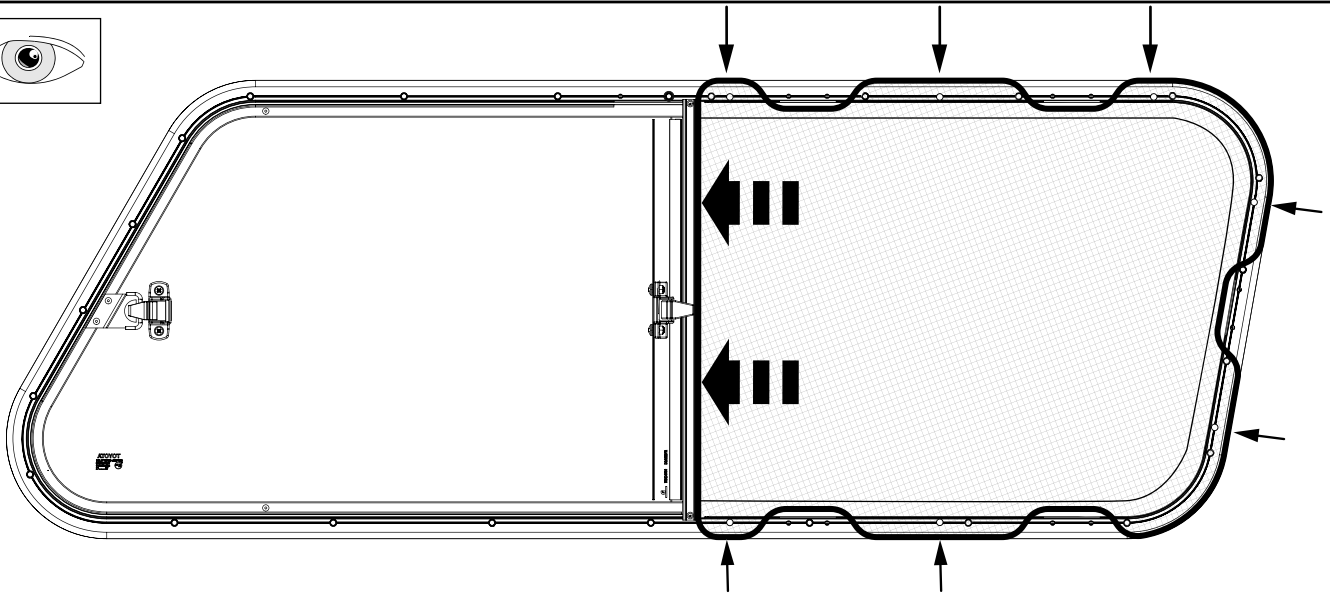
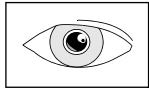


Fitting
Instruction
Qty - 1

Toyota Hilux Fly Screen Mesh - Side Window

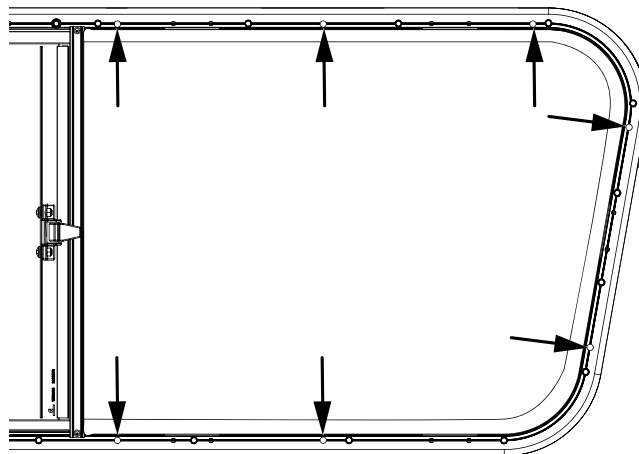
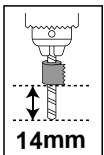
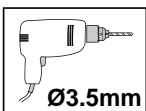
Installation Steps Flow Chart





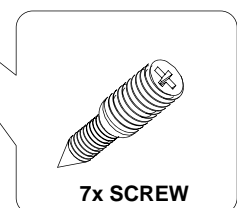
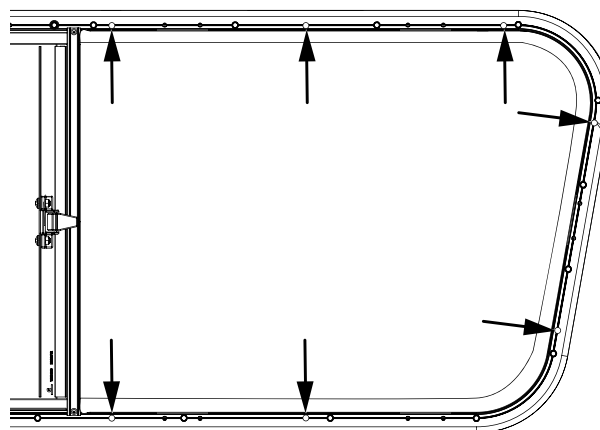
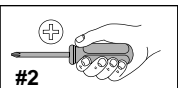
Position the fly mesh on the window frame and align against the alloy bridge as shown.
Note: the holes centre should be aligned to the v-groove on the alloy frame.

FIG. 1 Secure the fly mesh to the window with masking tape and mark the 7 holes centres.



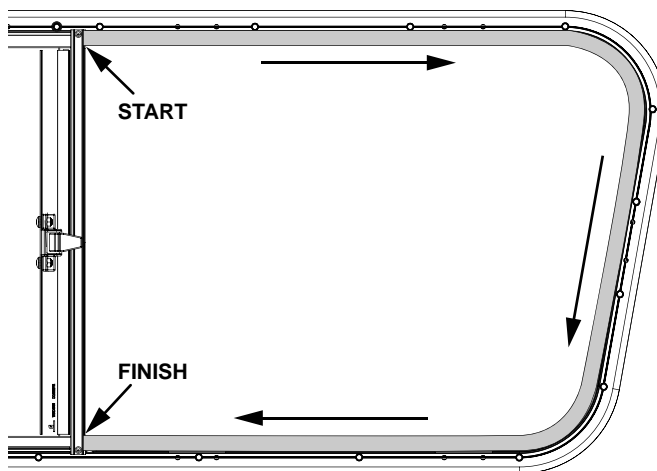
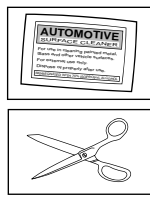
Remove fly mesh and drill 7 x 3.5mm DIA holes at marked locations with drill stop set to 14.0mm depth.
Debur holes after drilling.

FIG. 2



With a # 2 Phillips screwdriver, install 7 x double-ended screws into previously drilled holes.
NOTE: Ensure the double ended screws are installed perpendicular to the frame surface.

FIG. 3



Wipe the face of the clamp frame with the alcohol wipe provided and then a clean cloth. Install foam tape onto this face, starting by butting tape against the bridge extrusion at top of window and ending with butting tape against fly screen bridge at bottom of extrusion. Trim off excess foam tape length. Press firmly on the foam tape to achieve full contact.

FIG. 4

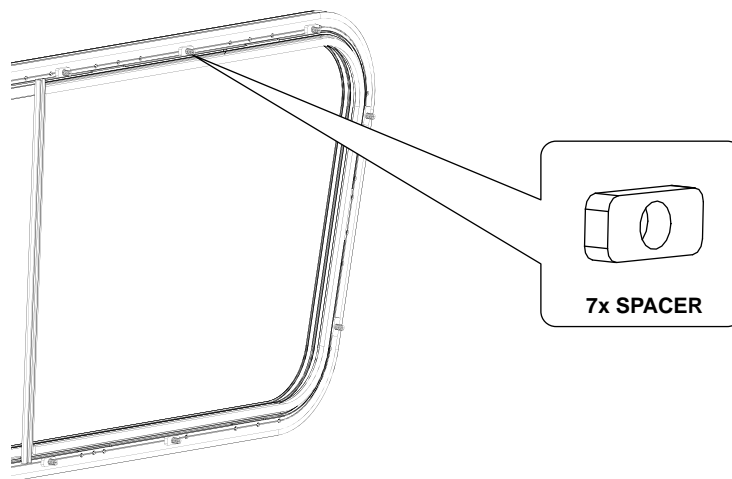
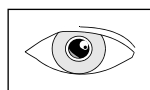
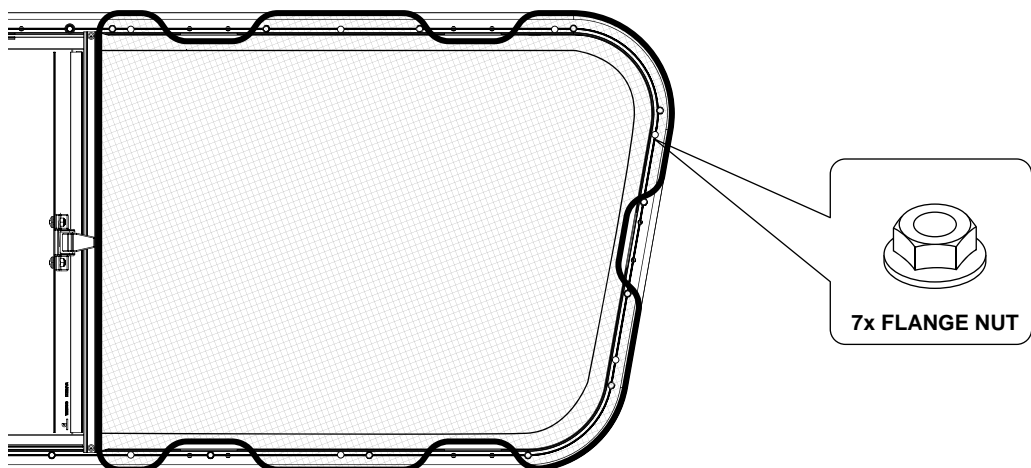
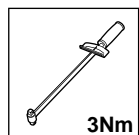
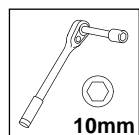


FIG. 5 Install 7 x spacers over double ended screws.



Re-fit Fly mesh to window. Ensure the rearward edge of the fly mesh butts up against the bridge extrusion. Secure with 7 x Flange Nuts. Torque to 3Nm. Check the fly mesh contacts the foam tape around the perimeter of the window.

FIG. 6