

Fitting Instructions #5349IS

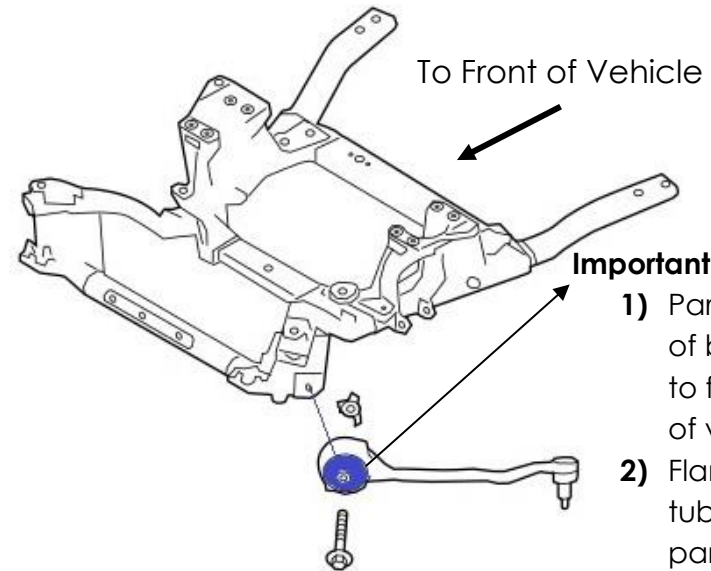
Landrover Range Rover L405, Range Rover Sport L494, Discovery 5 L462

Radius/Castor Arm to Chassis Bushing (Front)

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note castor settings.
- Support vehicle on jack stands/hoist, mark left and right hand arm and then, remove the radius arms from the vehicle.
- Remove original shell part from the radius arms with the use of a hydraulic press and suitable pressing tools.
- Clean housing areas and install the new polyurethane steel shell bush.
- Using the grease supplied, generously lubricate the outside of the steel tube, the bore of the new polyurethane bushing and press it in.
- **Note:** The part number side of the bushing (5349) must face to the outside of the vehicle.
- Using the grease supplied, generously lubricate the outside of the steel tube, the bore of the new polyurethane bushing and press it in.
- **Note:** The flange of the crush tube to sit on part number side of the bushing.
- Install the supplied steel washer onto the other end of the crush tube.
- Refit the radius/castor arm into the vehicle and tighten all bolts to manufacturers torque settings.
- Wheel align the vehicle and check new settings. Re-check all bolts after 100kms.

Left Hand Side Shown



Important Note:

- 1) Part number side of bushing (5349) to face outside of vehicle.
- 2) Flange of crush tube must sit on part number side of bushing

