

FITTING INSTRUCTIONS

Z5247

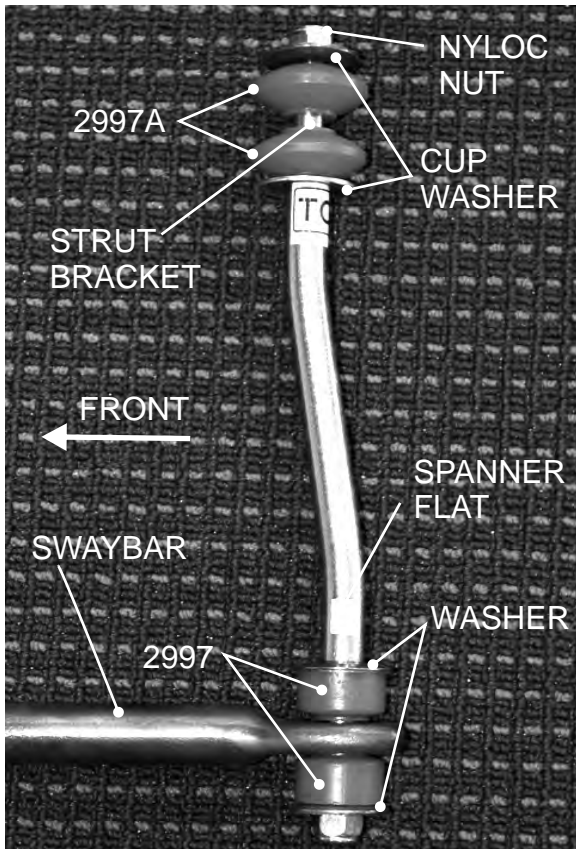
Front Sway Bar Link Replacement Kit Suits: Holden Commodore VN-VX Series 1 Toyota Lexcen VN-VS

Kit Contents:

2997 Rectangle Bushes	X 4
2997A Oval Bushes	X 4
Link Pins	X 2
Nyloc Nuts	X 2
Cup Washers	X 8

N.B: These instructions should be used in conjunction with workshop manual.

1. Raise the front of the vehicle, support on chassis stands and remove the front wheels.
2. Support the lower control arm and remove the original sway bar links, washers and bushes and discard.
3. Check sway bar and link pin brackets on the side of the strut leg for sharp edges, rust, pitting, rubber deposits and **remove galvanised top washer from strut bracket**.
4. Fit the new link pin to the vehicle ensuring that the link pin is installed with the kink facing the rear of the vehicle (note front of vehicle in diagram) & with the spanner flats closest to the sway bar. Ensure that the 2997A or "oval" bushes are fitted at the strut bracket (i.e: upper mounting point as per the diagram below). Flanges together.
5. **Please Note:** Cup washers face away from bushes to allow for articulation.
6. Tighten the nyloc nuts until they bottom on the link pin shank and tension to the manufacturers specification with vehicle at ride height.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.