

# Front control arm upper bushes

**Application:**

- Toyota Prado 120 Series

Always refer to current catalogue for complete application listing.

**Contents:**

- 4 x Bushes
- 4 x Washers
- 4 x Tubes
- 1 x Grease sachet

**Fitting Instructions:**

Please read complete fitting instructions and check kit components prior to fitment. These instructions are to be used in conjunction with workshop manual, and it is recommended that all work be carried out by a qualified technician.

1. Raise and support vehicle on chassis stands.
2. Remove road wheels from vehicle.
3. Remove upper ball joint split pin and anti lock brake wiring bracket from arm.
4. Loosen the upper ball joint retaining nut and using a suitable ball joint puller/separators release the ball joint from its interference fit into the hub assembly.
5. Remove the upper control arm inner bolt and remove the upper arm from the vehicle.
6. Remove OE upper control arm bushes from the arm
7. Inspect arm for damage and burrs, repair or replace arm as necessary.
8. Using a suitable press and press tools install the supplied bushes into the arm making sure the **OUT** mark on the bush is facing outward when pressing into the arm.
9. Apply liberal amounts of grease supplied to the running surface of the bushes and re-fit the arm into the vehicle, making sure the supplied washers are installed on the inner faces of the bushes.
10. Re-install ball joint spigot into the hub and torque all bolts to manufacturers torque specifications.
11. Re-fit road wheels and settle vehicle on the ground.
12. Carry out wheel alignment as required.

**Note:** It's recommended to re-tension all bolts in approx 100km's of distance travelled.

Fig 1.

