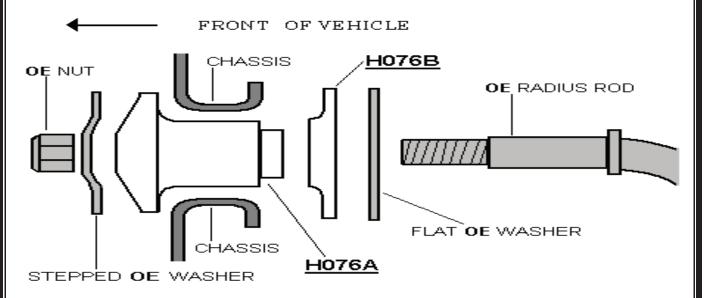
## **Fitting Instruction**

## **Strut bar to Chassis Bushes**

## Holden Commodore Suits: 1978- 9/97 VB-VS Sedan / Wagon / Ute

## N.B: These instructions should be used in conjunction with workshop manual.

- 1. Raise the front of the vehicle and support on chassis stands.
- 2. Remove the front wheels from the vehicle.
- 3. Undo the front and rear nuts and washers from both ends of the strut bar and remove from the vehicle.
- 4. Remove old bushes from chassis end (front of strut bar) and discard.
- 5. Clean and remove any rubber deposits and inspect mounting point for damage, repair if necessary.
- 6. Lubricate end faces and internal bore only of the bushes with grease provided, before assembly.
- 7. Re-use original washers and nuts and refit new bushes to chassis making sure to fit them the correct way (refer diagram below).
- 8. Tighten all components to manufacturers recommended torque settings.
- 9. Carry out wheel alignment on vehicle.



NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.