Front Control Arm - Lower Bushings

These instructions are to be used in conjunction with the workshop manual, and it is recommended that all work be carried out by a qualified technician.

Contents -

- 2 x 68536 Bushes smaller diameter
- 2 x 68537 Bushes larger diameter
- 2 x Steel tubes 25.4x16.2x83
- 2 x Steel tubes 25.4x16.2x65
- 8 x 16mm Inside diameter washers
- 2 x Grease sachet

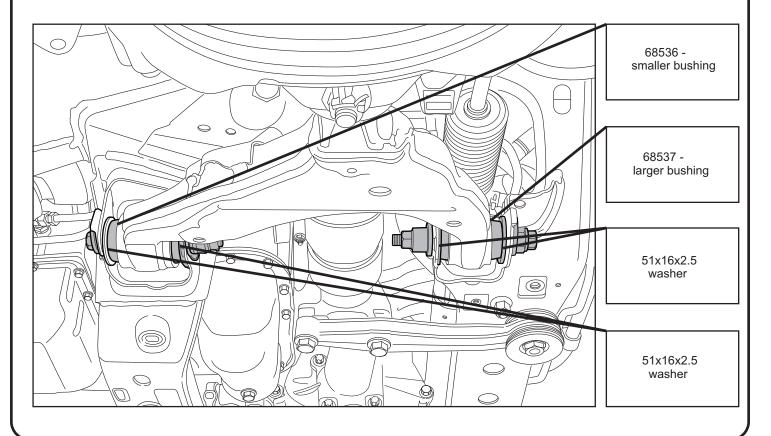
Fitting Instructions -

- 1. Raise and support the vehicle on chassis stands never rely on a Jack only.
- 2. Remove the road wheels from vehicle.
- 3. Remove the two lower ball joint bolts.
- 4. Remove the shock absorber lower mounting bolt from the lower control arm.
- 5. Loosen the two inner lower control arm bolts from the vehicle.
- 6. While supporting the wheel hub assembly remove the two lower control arm bolts and arm from the vehicle.
- 7. Remove OE lower control arm bushes from the arm, including the steel outer shell.
- 8. Inspect the arm for damage and burrs, repair or replace as necessary.
- 8. Using a suitable press and press tools install the supplied bushes into the arm making sure that the larger flange width's face outward from the arm.

IMPORTANT - Install the bushes so that the voiding is placed horizontally in the arm.

- 9. Apply grease supplied to bushing internal diameter and face supplied washers are installed on the bushing face
- 10. Re-install lower control arm to the vehicle and tension all bolts to manufacturers torque specifications.
- 11. Re-fit road wheels and settle vehicle on the ground.
- 12. Carry out wheel alignment immediately after install.

NOTE - It is recommended to re-tension all bolts in approx 100km's of distance travelled.



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Application - Toyota Hilux 4WD - 2015-on

Always refer to current catalogue for complete application listing.