FITTING INSTRUCTIONS

Sway Bar to Lower Control Arm Bushes

Toyota Camry SV20 – SV22 5/87 – 2/93 Holden Apollo JK – JL 9/89 – 2/93

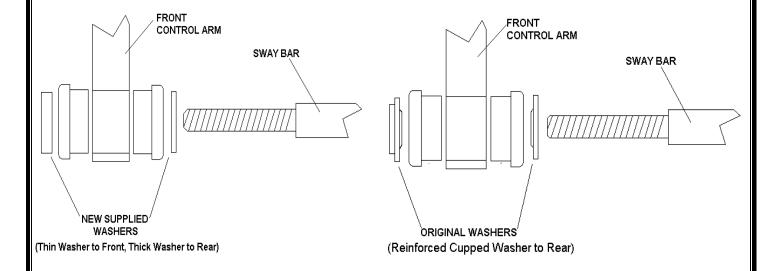
N.B: These Instructions should be used in conjunction with workshop manual.

- 1. Raise the front of the vehicle and support on chassis stands, remove the front wheels.
- 2. Undo the end nuts on the sway bar where it connects to the lower control arm and the sway bar mounting brackets up behind the front bumper. Remove the front sway bar from the vehicle.
- 3. Remove the old rubber shell bushes from the control arm (The original bushes are 2 half-shell bushes, which can be removed easily when hit from behind the flange).
- 4. Clean any rubber deposits from the lower control arm eye.
- 5. Inspect the lower control arms for damaged, bent, pitted or worn components and replace as necessary.
- 6. Install new replacement bushes and washers (refer to options **A** & **B** below for correct washer installation).
- 7. With grease provided lubricate the internal bores and flange faces of the bushes as well the inner washer faces.
- 8. Re-assemble the suspension as recommended in workshop manual (please refer to important notice below before assembling suspension).
- 9. Tighten all components whilst vehicle is at normal ride hight to manufactures recommended torque settings.

Use **Option A** if aftermarket washers fitted to vehicle, Use **Option B** if original washers fitted to vehicle.

Option A New Supplied Washers

Option B Original Washers



Important Notice

As the sway bar is connected to the control arm and acting as a radius/strut rod. It is recommended that new urethane inner control arm and sway bar mount bushes be replaced at the same time to increase the performance and operation of the sway bar, and to prevent possible failure in the future. Refer to the catalogue for correct listing, please nominate sway bar size; 24mm, 26mm & 27mm sway bar size available in both Standard and Caster Adjustable kits.

NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.