Install Guide Front Upper Control Arm Bushings

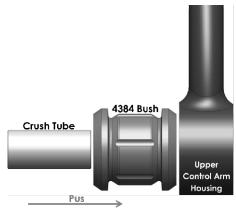
Install guide - suggested method

 Raise vehicle evenly and safely support with a hoist or stands.

Never rely on a Jack only

- Proceed to remove front wheels.
- Proceed to loosen upper outer ball joint nut Before removing nut, break the taper with a hammer to remove ball joint from hub.
- Loosen and remove the 2 inner bushing bolts.
- The original bushings will need to be pressed out.
 Press out bushing including the steel outer shell.
 Alternatively, drill a small hole in the rubber then work up to a bigger drill to cut the steel outer shell.
- Proceed to push new bushings into clean control arm.

Tip - use soapy water and flat surfaces to press new bushing into control arm:

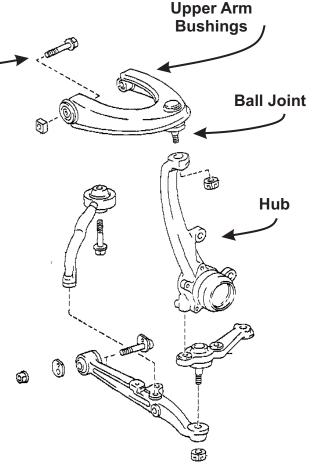


- **Application** Lexus IS 200 99-05 Toyota Chaser 96-02
- (Always refer current catalogue listing)

Contents - bushings 4384 x4

- steel tubes 22x10.3x48 x4

- grease



- Grease bushing internal diameter and side faces with supplied grease only. Push in supplied steel tubes. Re-fit arms to vehicle using original bolts.
- A wheel alignment is recommended. Re-check all bolts after 500kms

Note: These components must be fitted by a qualified person only, as per the manufacturers service manual. Also, that all relevant safety procedures are followed in addition to above.