

# Install Guide

## Manual Gear Shifter Bushings

### Ford Ranger PX1/2

### Mazda BT50 UP, UR

**Nolathane®**

**Note:** These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

#### Kit Contents:

- 1 x 5426A Bushes
- 2 x 5426B Bushes
- 2 x Washers
- 2 x 14x8.2x24.3 Tubes

1. Ensure transmission is set to neutral. Following manufacturer's instructions, remove gearbox from the vehicle to access and remove the manual shift lever.
2. Replace bushings as per the location in figure below.
  - For 5426A: Remove the casing and the OE bushing. Apply grease on the poly bush and slip it on the pin.
  - For 5426B: Remove OE bushings including the steel shells with an Arbor Press. Clean housing area and apply the supplied grease before pressing the new poly bushes.
  - Apply grease to the outside of the crush tube, then press it into the poly bush. Note: the step of the tube must be installed on the inner side so the washers can be fitted the same as the original setup.
3. Refit the assembly in reverse order. Ensure to use manufacturer's recommended torque settings.

