

Install Guide

Front Control Arm - Rear Bushing

Install Guide

- Raise vehicle evenly and safely support with a hoist or stands.

Never rely on a Jack only

- Proceed to remove front wheels.

Note - a hydraulic press will be required.

- Remove the control arm from the old bushing. You may have to press on the spindle.
- Next - press out the old bushing from the aluminium bracket (including the steel outer shell).

This can be done with a press OR drill a hole in the rubber and use a hack-saw to cut the steel outer shell.

- Proceed to press in new supplied bushing 4009. Refer below image -

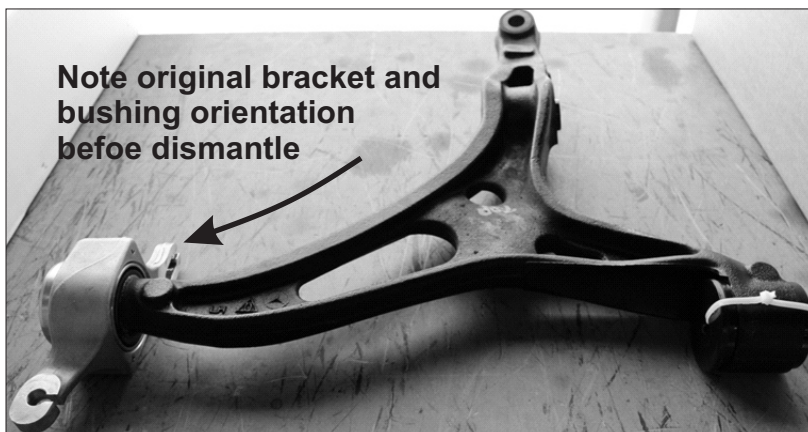
Note - Loctite products will be required

- Use Loctite 7471 primer, spray the spigot/shaft and the inner diameter of the supplied steel tube.

Note bushing sitting flush with bracket this side



Note original bracket and bushing orientation before dismantle



- Next, use Loctite 680 high strength retaining compound on the diameter of spigot - ensuring even coverage.
- Now, slide steel tube over spigot. Check instructions for drying times.
- Grease bushing ID with supplied grease only.
- Re-fit arm to vehicle. Tighten all bolts to manufacturers spec.
- A wheel alignment will be required.

Note: These components must be fitted by a qualified person only, as per the manufacturers service manual. Also, that all relevant safety procedures are followed in addition to above.