

# Instructions

## Rear Diff Bushing Inserts

**Note** - This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support.

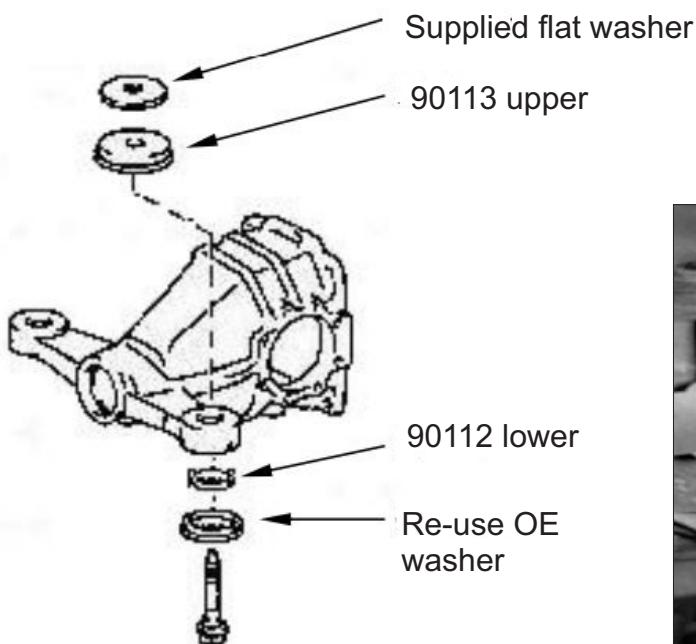
*Never rely on a Jack only*

- Use a suitable stand or Jack to support Differential.
- Un-bolt the 2 vertical mount bolts and lower front of diff down slowly.
- Place new bushing insert 90113 and steel washer on the top side. Push the diff up, then add bushing insert 90112 to the lower side. Refer below and RH image -
- Keep the lower OE stopper (part 41654-30010) and original bolts
- Tighten bolts to 70Nm
- Re-check after 500kms travelled.

**Application** - Toyota Supra 1993-2002  
 - Toyota Soarer 1990-2000  
 - Lexus - various

*Always refer complete catalogue listing*

**Contents** - Bushing 90112 x2  
 - Bushing 90113 x2  
 - Washer 63.5x14.3x3.2 x2  
 - Grease



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.