

# FITTING INSTRUCTIONS

## **Lower Trailing Arm to Chassis Bushes Landrover 110 Model 1952-1978 Range Rover 1972-92**

**N.B: These Instructions should be used in conjunction with workshop manual.**

1. Raise the rear of the vehicle and support on chassis stands, remove the rear wheels.
2. Remove the rear radius arms from the vehicle by undoing the bolts at the differential end and the locknuts at the chassis end.
3. Remove the 3 bolts on each side of the chassis mount and remove the old mount from the vehicle.
4. Clean any rubber deposits from the chassis and the lower trailing arm.
5. Inspect the lower trailing arm arms for damage, bent, pitted or worn components and replace as necessary.
6. Install new replacement bushes.
7. With grease provided lubricate the internal bores & flange faces of the bushes.
8. Re-assemble the suspension as recommended in workshop manual.
9. Tighten all components whilst vehicle is at normal ride height to manufactures recommended torque settings.

**Note:** With being 2 part numbers available for the vehicle and the difference being the centre crush tube in mounts having a 16mm or 20mm internal diameter, please ensure the shank at the end of the trailing arm has the correct diameter to suit the crush tube supplied. Refer to the catalogue for correct listing.

**NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.**