

Engine Mount Inserts – Instructions Z5608

94-02 Dodge with Cummins engine

Warning: Installation by recognized trades person is recommended.

Note: This installation guide should be used in conjunction with the vehicle manufacturers repair manual.

Please read instructions carefully - improper installation may result in premature failure and void warranty .Check all parts are correct.

Note - you may need to remove the fan, be careful to keep fan in up-right position so not to disturb the internal fluid.



- 1 Disconnect the negative battery cable.
- 2 Support the engine with jack and take the weight off the engine mount ensuring caution taken not to hit the fan shroud or break wires or fluid lines etc, then ensure engine is supported by jack stand.
- 3 Loosen the bolt from the centre of the mount then remove the bolts holding mount to the engine block. Lift the mount and remove the centre bolt from mount, then remove mount out the bottom of the vehicle. Taking note of sequence.
- 4 Inspect the condition of the rubber mount to ensure it has not completely failed.
- 5 Clean all dirt, residue, excess rubber etc from rubber mount voids to allow easier fitment of inserts.
- 6 Test fit the inserts, keeping in mind that rubber mounts may be in different states of condition, so you may need to modify the inserts to fit. This can be done by cutting or grinding any excess material from the inserts, also note insert sleeves need to be flush with mount when fitted. Remembering inserts need to be a tight fit.
- 7 When mount is re fitted with new inserts fitted, may take some force to fit mount into bracket. Use lubricant on mount faces to help with fitment.
- 8 Re install mount from under the vehicle, same as removal.
- 9 Once in position Insert centre bolt.
- 10 Position mount to block and install bolts - torque to 110ft lbs
- 11 Remove jack from engine and install nut to centre bolt and torque to 65ft lbs.