

# Rear Lower Control Arm Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.



**Application** - Ford Falcon AU Series  
- IRS 1998-2002

*(Always refer complete catalogue listing)*

**Contents** - bushing 3598 x2  
- bushing 3599 x2  
- steel tubes 30x16.1x75.5 x2  
- steel tubes 30x16.1x81.5 x2  
- grease

- Raise vehicle evenly and safely support.

***Never rely on a Jack only***

- Proceed to remove rear wheels.

**Tip - the bolts will be quite tight - lubricate best you can before dismantle.**

- Start by removing Swaybar link and lower shock bolt.

**Refer catalogue for lower shock bushing listing.**

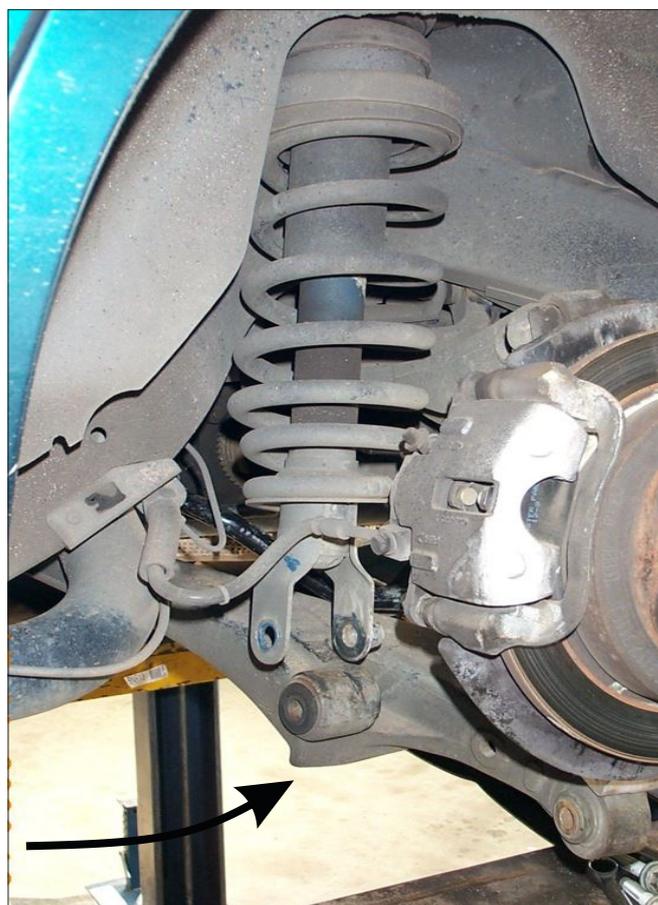
- Proceed to un-bolt inner bushing bolts.

**Note - these bolts are tight - careful to not damage bolt head when attempting to loosen.**

- Remove inner bushings by drilling a hole into the rubber all the way through - big enough to slide a hack-saw blade in there.
- Using a hacksaw blade, make a slit in the steel outer shell.
- Once slit is made, the old bushing can be pushed out with hammer and chisel.

*Refer page 2*

**Remove lower arm from vehicle**



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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**NOTE - the longer bushing is to be pressed into the rear eye.**

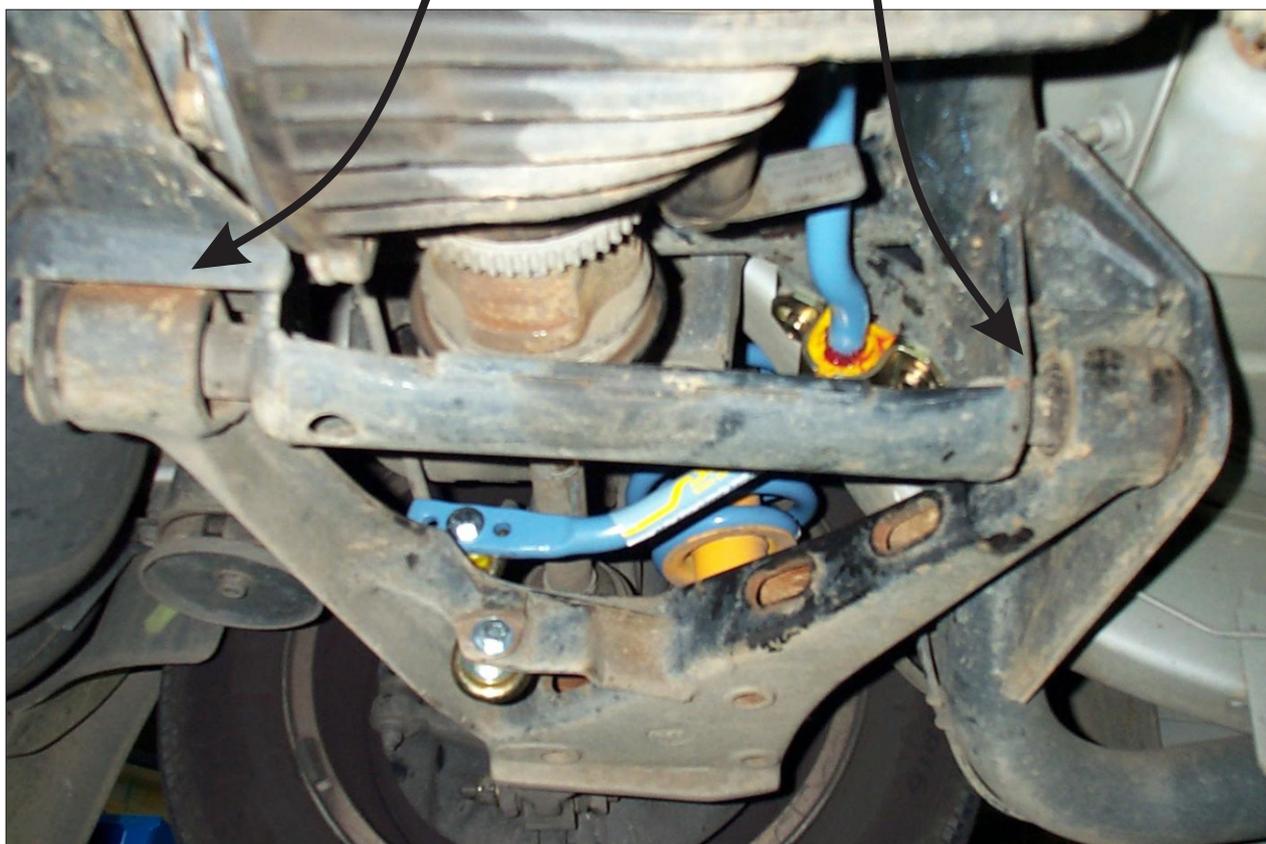
- Clean control arm eyes from any burs and oil.
- Proceed to press new bushings in arm. A threaded/mechanical puller or Press will be needed.

**Tip - a small amount of grease can help get the new bushing started in control arm.**

- Grease bushing internal diameter and side face with supplied grease only.

**Large 81.5mm bushing**

**Small 75.5mm bushing**



- Push in supplied steel tubes into bushings.
- Re-fit arms to vehicle with original bolts.
- A wheel alignment will be required immediately after install.

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