

# FITTING INSTRUCTIONS

## Lower Rear Trailing Arm Bush Kit.

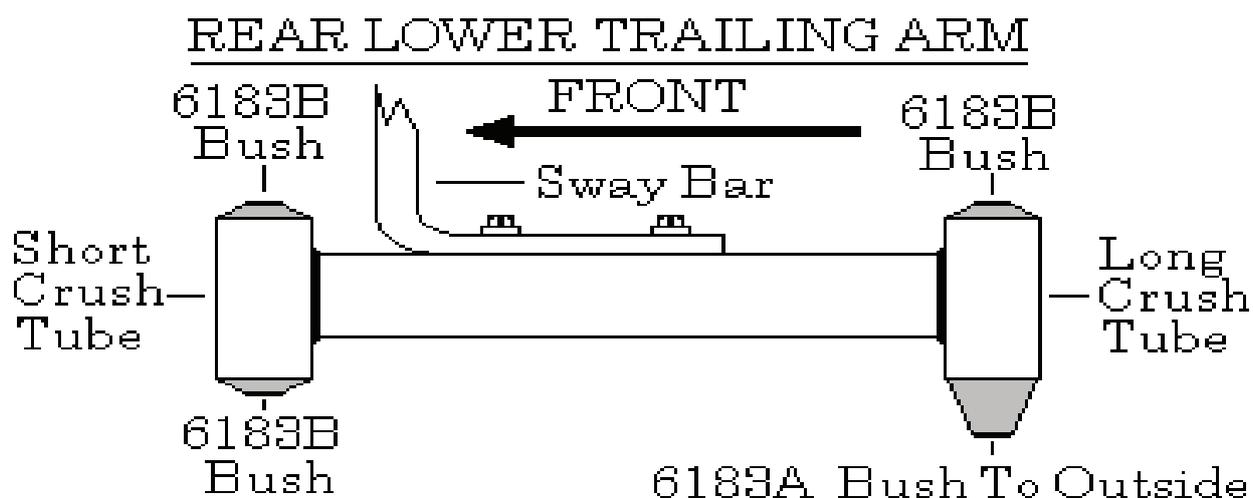
**Suits: KA – KC Laser / GA – GC Meteor / BD – BF 323 Mazda**

### Contents:

6183A Bush	x 2	Long Crush Tube T16x10.2x60	x 2
6183B Bush	x 6	Short Crush Tube T16x10.2x50	x 2
Grease Satchel	x 1	Instruction Sheet	x 1

**N.B: These instructions should be used in conjunction with workshop manual.**

1. Raise rear of vehicle, support on jack stands and remove the rear wheels.
2. Mark the front and outside of trailing arms, disconnect the sway bar mount from trailing arm, remove the front and the rear trailing arm mounting bolts and remove arm from vehicle.
3. Remove the old bushes using a suitable removal tool and discard.
4. Clean and inspect the arm for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
5. Refer to the **diagram below** for correct replacement bush part numbers and bush location for the vehicle.
6. Fit the new bushes, lubricate only the bore and flange faces of the bushes and refit the removed trailing arms and sway bar mounts to the vehicle.
7. Re-tension suspension as per manufactures specifications.
8. Road test vehicle and we recommend a wheel alignment be carried out.



**N.B: It is recommended that a licenced workshop or trades person carry out the above procedures and that workshop manual and relevant safety procedures are followed in addition to the above.**