## Fitting Instructions Lower Trailing Arm, Front.

- 1. Support Vehicle and differential and remove lower trailing arms.
- Press old bushing from trailing arm and inspect arm for any sign wear or cracking.If arm is damaged replace it!
- 3. Press new bushes into the trailing arm taking car to support the arm around the eyelets to prevent the arm blades from collapsing.

Once installed, bushes should protrude equally from each side of the arm, (refer drawing).

WARNING: Commodore trailing arms suffer from stretching of the eyelets. If: (A) a spacer is not used at installation, when replacing this bush take care and fit a suitable spacer to prevent arms blades from collapsing.

- (B) the bush is pressed through the eye in the wrong direction (the shell of these bushes if tapered).
- 4. Lubricate end faces of bushes with grease provided before installing trailing arms.
- 5. Reassemble suspension as recommended in the workshop manual.



NOTE: IT IS RECOMMENDED THAT THE ABOVE PROCEDURE IS CARRIED OUT BY A LICENCED WORKSHOP OR TRADESPERSON