## Instructions Front Control Arm Inner Bushing

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

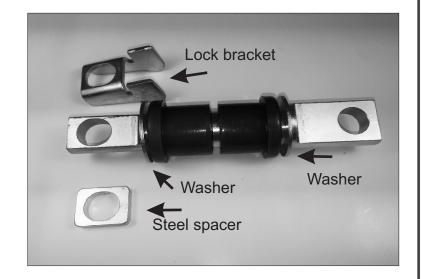
**Application: Toyota** 

## **Install Guide**

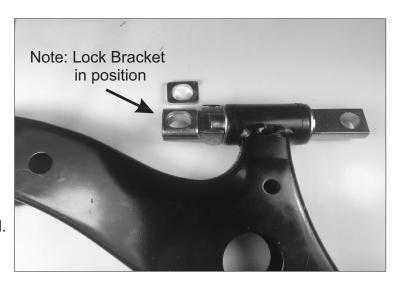
- 1. Raise vehicle evenly and safely support.
- 2. Remove front wheels and proceed to remove front arms you may have support motor and remove outer engine mounts.
- 3. The OE bushing can be pressed out with a Press. Once removed, check eyelet is clean and free of any burs.
- 4. Push the supplied bushings in place. Grease bushing ID and faces.

Note the steel components supplied;

- 2x Pins
- 4x Washers
- 2x Spacers
- 2x Lock brackets
- 5. Push Pin into place note washer position in images.
- 6. Once arm is in position in car, place steel spacer under Pin and Lock Bracket over the top (under bolt).
- 7. Torque bolts to OE spec. A wheel-alignment is recommended.
- 8. Re-check after initial 100-200kms travelled.



Note: Supplied steel spacer to be fitted between steel pin and vehicle sub-frame



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.