

Install Guide Front Lower Control Arm - Rear Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Note - it is recommended to check wheel alignment before disassemble

Application - Mazda 3 BM/BN
- Mazda 6 GJ
- Mazda CX-5 KE/GH

(Always refer complete catalogue listing)

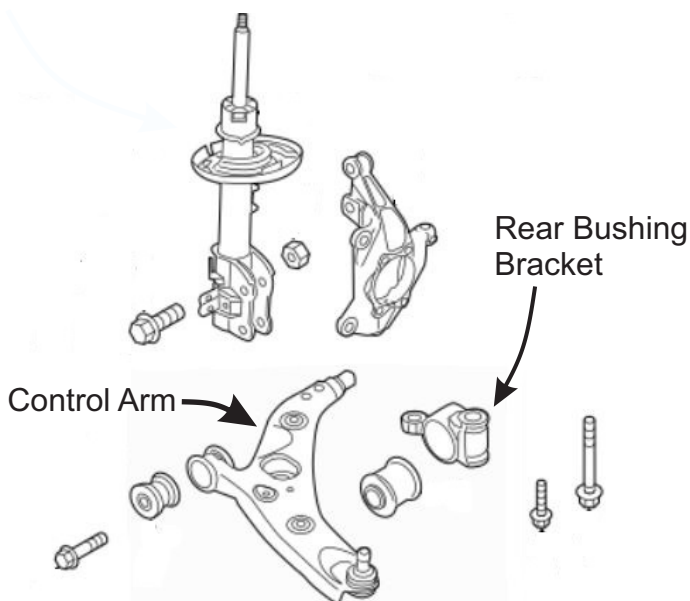
- Raise vehicle evenly and safely support.

Never rely on a Jack only

Tip - lubricate threads before disassembly

- Proceed to remove front wheels.
- Un-bolt control arms from vehicle (Don't discard any bolts).
- The rear bushing will have to pressed off in 3 steps.
- First, use a Press to press on the centre pin - and tear the rubber - to separate the steel bracket from arm.

Contents - 1x bushing 91465
- 1x bushing 90939
- grease



- Second, use a small press tool to press the control arm out of the rear bushing - refer LH image.
- Third, press out of outer steel shell from steel housing.

Refer page 2

It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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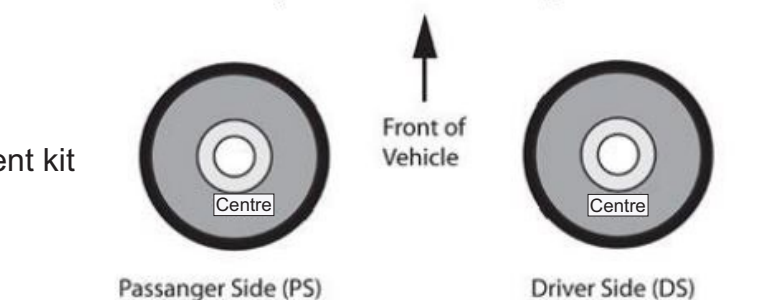
- Proceed to press in new bushings - refer diagram below

Place bushing larger internal diameter towards front of vehicle.

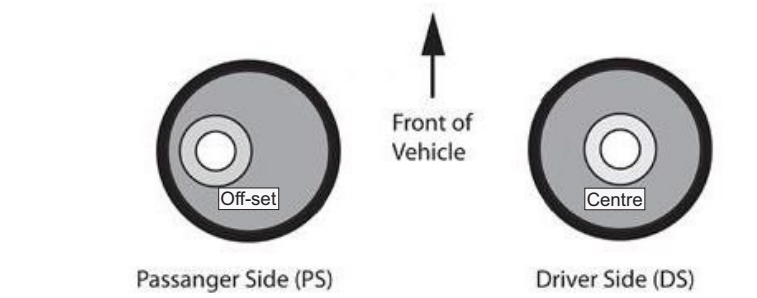
- Grease bushings with supplied grease only.
- Re-fit arm to vehicle and carry out wheel alignment.

VIEW FROM REAR OF VEHICLE

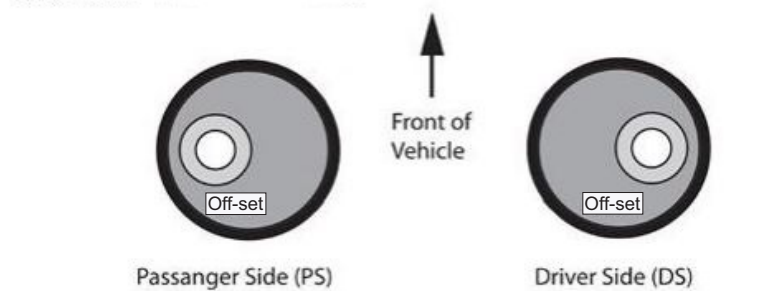
Standard replacement kit



Single off-set kit
(RH drive vehicles)



Double off set kit



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