

Instructions

Rear Beam Axle Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Holden Cruze
- 2008 - on

Install Guide

Contents - Bushing 91251 x 2
Bushing 91252 x 2
Steel tube x 2
Grease

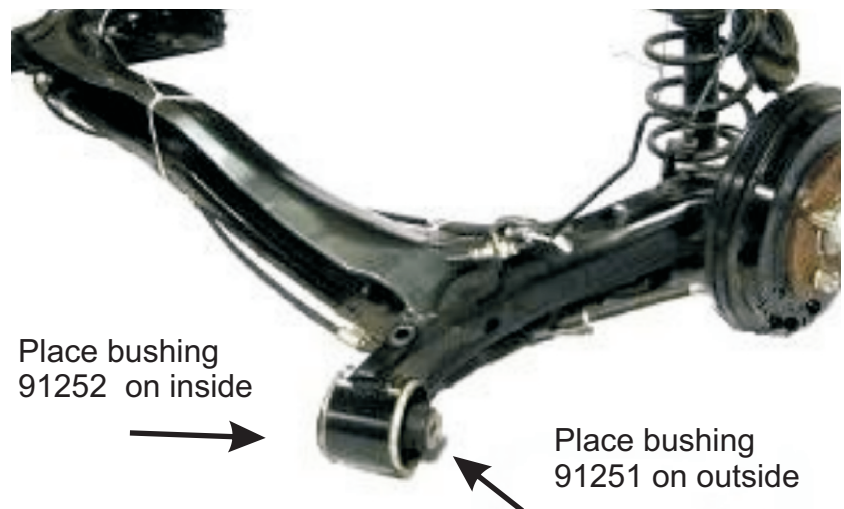
1. Raise vehicle evenly and safely support.

Note - The Beam bushings can be replaced with Beam in vehicle.

Replace only one side at a time.

OE bushing may have oil inside - safety goggles are recommended.

2. Support Beam with a suitable stand. Proceed to remove the horizontal mounting bolt.
3. Proceed to lower Beam down, just enough to access bushing - careful of brake lines.
4. To remove original bushings, place either a Air-saw or drill bit into the rubber - proceed to cut the outer bushing shell. Do this from the inside away from the bushing flange. Once bushing is cut, hit the bushing outwards with a hammer/mallet.
5. Place supplied bushings into clean Eye-ring - refer image below.
6. Grease bushing ID and face with supplied grease only. Push supplied tube in place.
7. Re-bolt to vehicle - tighten to manufacturers specifications.
8. Check wheel alignment.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.