

# Front Control Arm - Lower Bushings

These instructions are to be used in conjunction with the workshop manual, and it is recommended that all work be carried out by a qualified technician.

## Contents -

- 2 x 68536 Bushes smaller diameter
- 2 x 68537 Bushes larger diameter
- 2 x Steel tubes 25.4x16.2x83
- 2 x Steel tubes 25.4x16.2x65
- 8 x 16mm Inside diameter washers
- 2 x Grease sachet

## Application - Toyota Hilux 4WD - 2015-on

*Always refer to current catalogue for complete application listing.*

## Fitting Instructions -

1. Raise and support the vehicle on chassis stands - never rely on a Jack only.
2. Remove the road wheels from vehicle.
3. Remove the two lower ball joint bolts.
4. Remove the shock absorber lower mounting bolt from the lower control arm.
5. Loosen the two inner lower control arm bolts from the vehicle.
6. While supporting the wheel hub assembly remove the two lower control arm bolts and arm from the vehicle.
7. Remove OE lower control arm bushes from the arm, including the steel outer shell.
8. Inspect the arm for damage and burrs, repair or replace as necessary.
8. Using a suitable press and press tools install the supplied bushes into the arm making sure that the larger flange width's face outward from the arm.

**IMPORTANT - Install the bushes so that the voiding is placed horizontally in the arm.**

9. Apply grease supplied to bushing internal diameter and face - supplied washers are installed on the bushing face
10. Re-install lower control arm to the vehicle and tension all bolts to manufacturers torque specifications.
11. Re-fit road wheels and settle vehicle on the ground.
12. Carry out wheel alignment immediately after install.

**NOTE - It is recommended to re-tension all bolts in approx 100km's of distance travelled.**

