

Installation Guide

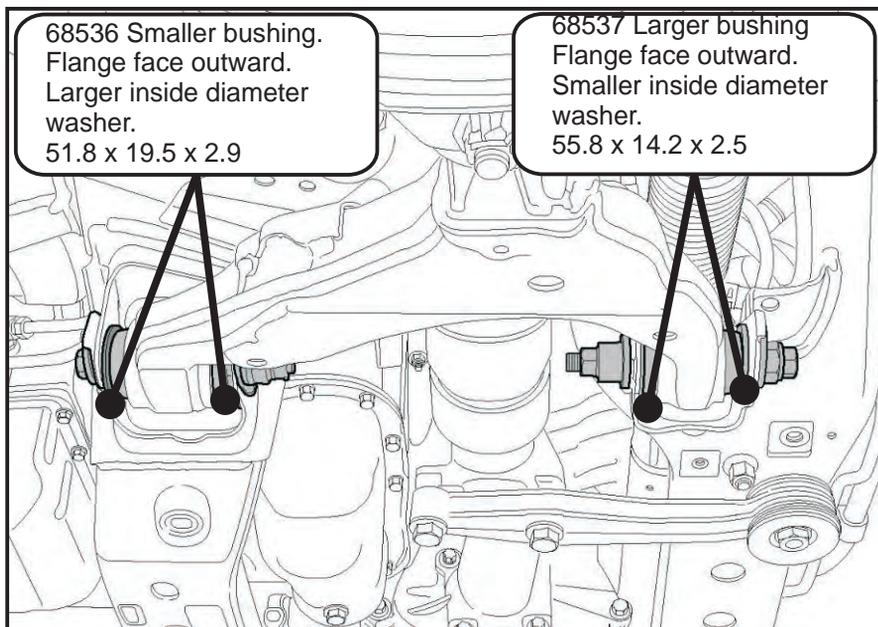
Front Lower Control Arm

Z 5054B

Suits: Toyota Pardo 120 Series & 05-On Toyota Hilux 4WD

(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.



68536 Smaller bushing.
Flange face outward.
Larger inside diameter
washer.
51.8 x 19.5 x 2.9

68537 Larger bushing
Flange face outward.
Smaller inside diameter
washer.
55.8 x 14.2 x 2.5

- Raise and support the vehicle on chassis stands.
- Remove the road wheels from vehicle.
- Remove the two lower ball joints.
- Remove the shock absorber lower mounting bolts from the lower control arm.
- Loosen the two inner lower control arm bolts from the vehicle.
- While supporting the wheel hub assembly remove the two lower control arm bolts and control arm from the vehicle.
- Remove OEM lower control arm bushings from the arm.
- Inspect the arm for damage and burrs, repair or replace as necessary.
- Install the supplied bushings into the arm with the flange faces installed outward. Bushing fitment may be aided with the assistance of soapy water.
- Apply liberal amounts of grease to all the running surfaces of the bushings.
- Re-install lower control arms to the vehicle and tension all bolts to manufacturers specifications.
- Re-fit road wheels and settle the vehicle on the ground.
- Carry out a wheel alignment as required.

N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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FRONT UPPER CONTROL ARM BUSHINGS

Suits : TOYOTA PRADO, HILUX, FJ CRUISER. LEXUS GX470

(Always refer to the current catalogue for complete application listings).

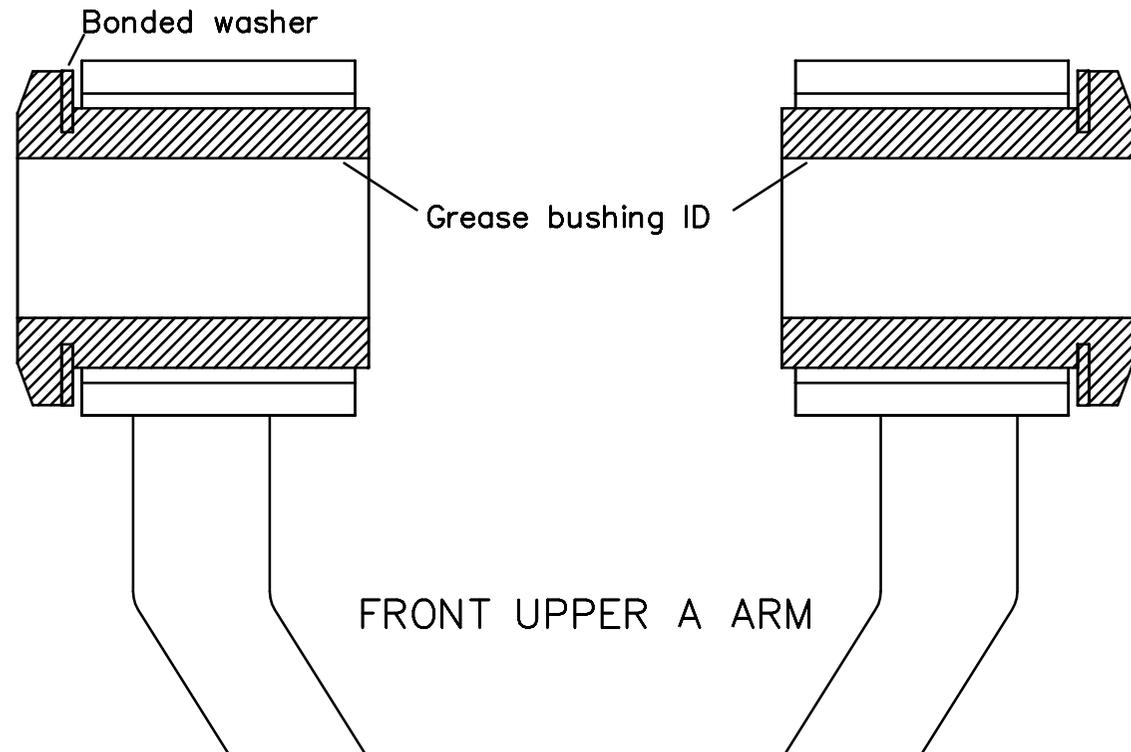
N.B. This install guide should be used in conjunction with the workshop manual.

Note: For camber adjustment kit – wheel align vehicle and obtain specs prior to bushing removal.

Fitting instructions

1. Raise vehicle and safely support.
2. Remove the front upper control arms.
3. Remove the OE bushings by drilling through the rubber then cutting through the outer shell. Clean eyelets of any dirt/grease and sharp edges.
4. Push new bushings into control arm eyelet from the outside until bonded washer is flush against eyelet.
5. Generously grease the ID and outer faces of bushings.
6. Push supplied steel tubes in position – if fitting camber adjustment kit, place offset closest to the ball joint effectively shortening the arm.
7. Re install OE retaining bolt but do not tighten until vehicle is at ride height. Tighten to OEM specifications.
8. Carry out wheel alignment. For camber adjustment kit, confirm camber/caster change and fine tune with OE adjusters on the lower arm.

Note: Tighten main retaining bolt at ride height.



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