

PRESSKIT INSTRUCTIONS #PRESSKITINS

Instruction Sheet for the use of Press Kit



Eye protection must be worn

Eye Protection must be worn when using these tools.

- If Fitting aftermarket bushes refer to their fitting instructions to determine if the original shell is to be removed or retained. Measure the original and replacement bushes to ensure proper fitment. Refer Figure 1.
- Measure both ends of the original bushings to determine the direction of removal. Some bushings outer shells **are tapered.**
- Select the appropriate combination of press tubes, stepped plates, and threaded rods from the kit. Assemble as per Figure 2.
- Using two 24mm spanners (not supplied), tighten the nuts on the threaded rod. This will pull the bushing into the arm's housing. An example can be seen in Figure 3. Ensure that the bush is being pressed in from the correct side of the arm.
- Initially only allow the bush to be pressed into the arm by about 4mm (check that the press tube is not binding in the Arm) as pressing an oversized tube into the arm will deform the arm rendering it unusable.
- After pressing inspect the bush for proper fitment and that it is sitting correctly in the arm before fitting to vehicle



Figure 1

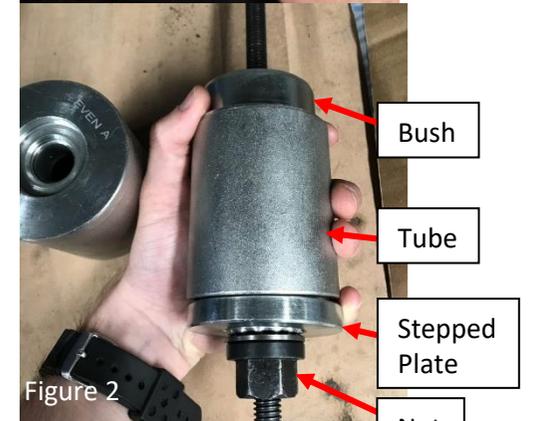


Figure 2

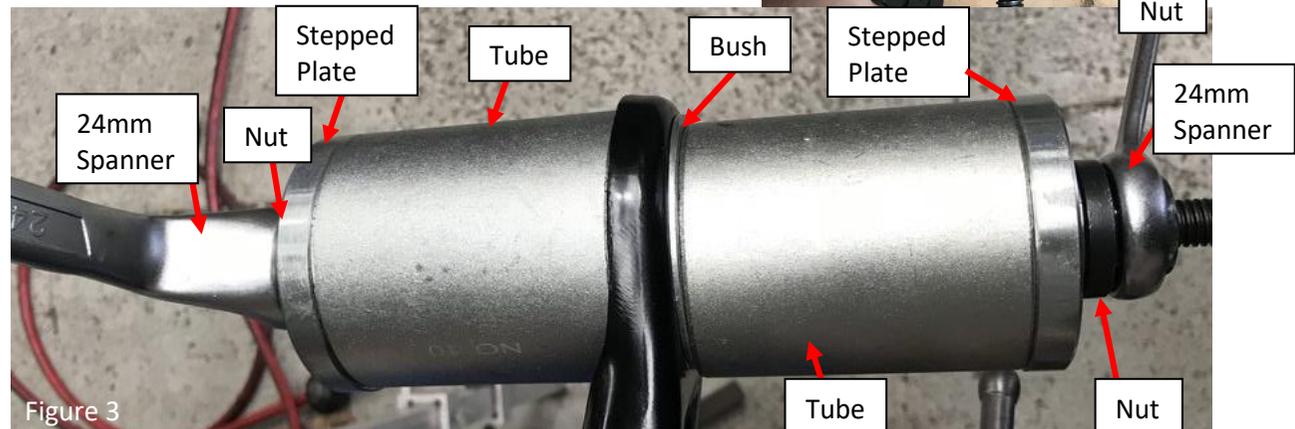


Figure 3

Part Number	ID mm	OD mm	Length mm	Part Number	ID mm	OD mm	Length mm
PKNO1	20	28	80	PKN10	65	73	80
PKNO2	25	33	80	PKN11	70	78	80
PKNO3	30	38	80	PKN12	75	83	80
PKNO4	35	43	80	PKN13	80	88	80
PKNO5	40	48	80	PKN14	85	93	80
PKNO6	45	53	80	PKN15	90	98	80
PKNO7	50	58	80	PKN16	95	103	80
PKNO8	55	63	80	PKN17	100	108	80
PKNO9	60	68	80	PKN18	105	113	80