## FITTING INSTRUCTIONS

#### Lower Inner Control Arm Bush Kit.

### Holden Commodore VR-VZ excl AWD Crewman / Adventra Toyota Lexen VR-VS

#### **Kit Contents:**

5318A Bush	x 2	5318C Bush	x 2	Instruction Sheet	x 1
5318B Bush	x 2	Crush Tube	x 2	Grease satchel	x 1

# N.B: These instructions should be used in conjunction with workshop manual.

- 1. Raise front of vehicle, support on jack stands and remove the front wheels.
- Remove the lower control arm inner bolt, disconnect the sway bar link rod, drop down control arm and remove the old bush using a suitable removal tool and discard.
- Clean and inspect the arm for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
- Refer to the diagram below and confirm vehicle type, correct replacement bush part numbers and bush location for the vehicle.
- Fit the new bushes and refit the removed control arms and sway bar link rods to the vehicle.
- 6. Re-tension suspension as per manufactures specifications.
- 7. Road test vehicle, and we recommend a wheel alignment.

#### VR-VS Models VT-VZ Models FRONT OF FRONT OF VR-VS VT On CAR -CAR F Lower Lower Control -Control -Arm 5318B Bush 5318A Bush 5318C Bush 5318A Bush Note Step In Eyelet Note Step In Evelet

N.B: It is recommended that a licenced workshop or trades person carry out the above procedures and that workshop manual and relevant safety procedures are followed in addition to the above.