

Instructions

Steering Rack Mount - Bushings

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N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Nissan Navara/Frontier
- 2005 - on

Always refer complete catalogue listing

Contents - 4x bushing 91265 x 4
- 1x bushing 91266 x 1
- 2x steel tubes 25.4x17.0x51mm
- Grease

- Raise vehicle evenly and safely support.

Note - all bushings can be replaced while Rack is in vehicle.

- Proceed to unbolt rack mounts. You may wish to remove front section of cross-member. This will give more room to remove bushings in vehicle.
- The OE bushings are rubber only (no steel outer shell) - they will come out easy.
- You may need to remove Tie-rod ends also.

- A mechanical/threaded Puller will work.
- Once bushings removed, clean aluminium housing with of any dirt/oil.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- After removal of rubber bushings, place supplied 4x bushings 91265 in aluminium housing.
- Use small amount of supplied grease in bushing 91265 bore and bushing face.
- Push in supplied steel tubes.



- Remove old rubber clamp bushing and replace with supplied 91266 bushing.
- Re-use OE bolts - tighten to manufacturers spec.
- Carry out wheel alignment. Road-test.



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