Installation Guide

FRONT UPPER CONTROL ARM BUSHINGS

Suits: TOYOTA LAND CRUISER 200 SERIES

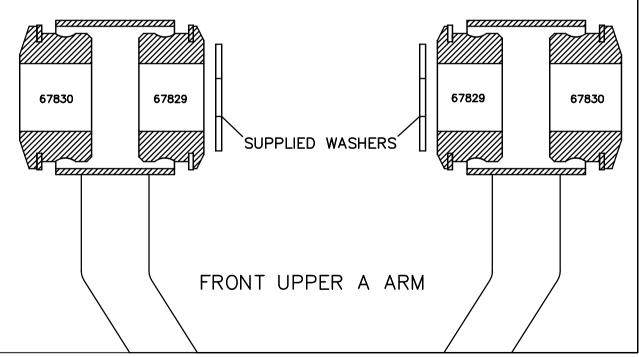
(Always refer to the current catalogue for complete application listings). N.B.This install auide should be used in conjunction with the workshop manual.

FITTING GUIDE - BUSHING CONFIGURATION

- 1. Raise vehicle and safely support.
- 2. Remove the front upper control arms.
- 3. Remove the OE bushings by drilling through the rubber then cutting through the outer shell.

 4. Push bushings 67829 into control arm eyelet
- from inside of control arm.
- 5. Proceed to push bushing 67830 into eyelet from outside of arm.
- 6. Generously grease the ID and outer faces of bushings prior to install.
- 7. When re fitting the arm, place the supplied washers on inside of arm as per image.
- 8. Re install OE retaining bolt but do not tighten until vehicle is at ride height. Tighten to OEM specifications.

Note: Tighten main retaining bőlt at ride height.



N.B. It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are follwed in addition to the above.

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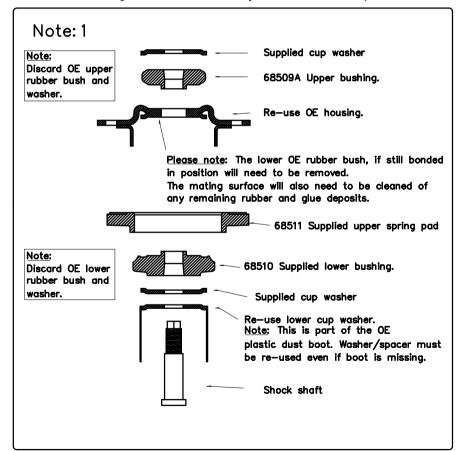
Installation Guide

Front Strut Mount Bushing

Suits: Landcruiser IFS 11/07 - on. :GRJ200 UZJ200 VDJ200 URJ202.

(Always refer to the current catalogue for complete application listings).

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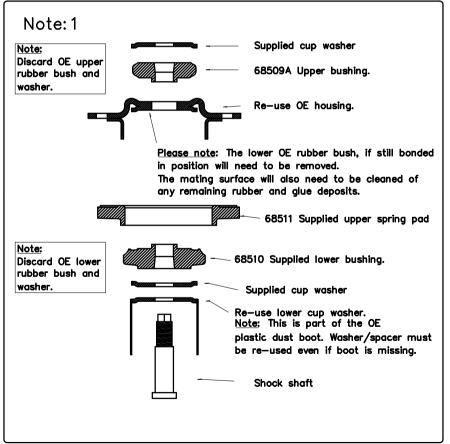
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Instructions Front Upper Control Arms

Application: Toyota Landcruiser 200 Series

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

It is recommended that a wheel alignment is performed prior to install - note current Camber/Caster settings.

- 1. Raise Truck evenly and safely support.
- 2. Remove front wheels. Proceed to unbolt ABS wire bracket on high side of arm.

Note - to remove RHS arm, you may have to loosen turbo plumbing near the upper arm bolt head.

- 3. Remove ball joint nut and clip strike the hub to dis-lodge the taper.
- 4. loosen and remove upper arm main nut (at rear of arm).
- 5. Slide out main bolt towards radiator.
- 6. Proceed to install supplied arms place supplied steel washers at hub on inside of bushing faces when installing main bolt.
- 7. Fit up ball joint and safety clip.
 Also bolt up ABS bracket to existing stud.
- 8. Re-fit wheels and lower vehicle.

Important - A base wheel alignment must be carried out prior to test drive.

Note - you may have to 'roll the vehicle' to settle suspension and zero the Toe prior to final wheel alignment.

9. Re-check all nuts/bolts after 100kms.



Strike hub knuckle to dis-lodge ball joint. Note - remove and re-fit safety clip.

Place supplied steel washers on inside of bushing face. Loosen turbo plumbing on RHS.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.