

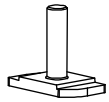
ROLA

LOW MOUNT

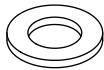
Toyota LandCruiser 300 series

LRS032-FI
Revision B, September 2025

PACK CONTENTS & FITTING INSTRUCTIONS



**M8 DROP-&-TURN
BOLT (22-0924)**
x12



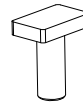
**M8 FLAT WASHER
(22-0195)**
x24



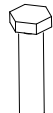
**M8 SPRING WASHER
(22-0162)**
x12



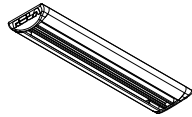
**M8 HEX NUT
(22-0139)**
x24



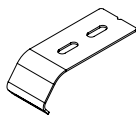
**M8 T BOLT
22-0961**
x6



**M8 X 35 BOLT
22-0968**
x6



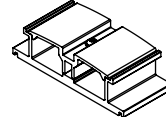
LOW MOUNT WITH END CAPS
x6 (25-0310 - 2 pack)
Each Low Mount contains
two end caps



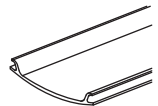
TOP STRAP
x6



LOWER STRAP
x6



**INTERCONNECTING BLOCK
(25-0368)**
x3 for TFT31212, TFT31512, TFT31812,
TFT32012
x4 for TFT31514, TFT2014



**UNDER-COVER STRIP
(32-0050)**
x3

NOTE: Fasteners supplied with Titan Tray are required for this fitment.

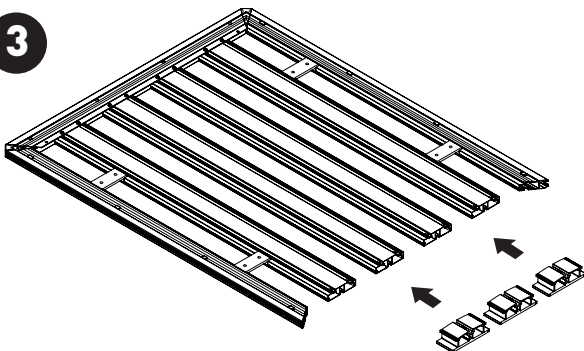
1

Read instructions thoroughly before commencing installation.

Refer to Titan Tray instructions for tray assembly.

Skip to Step 5 on the following page if you have already inserted the interconnecting blocks.

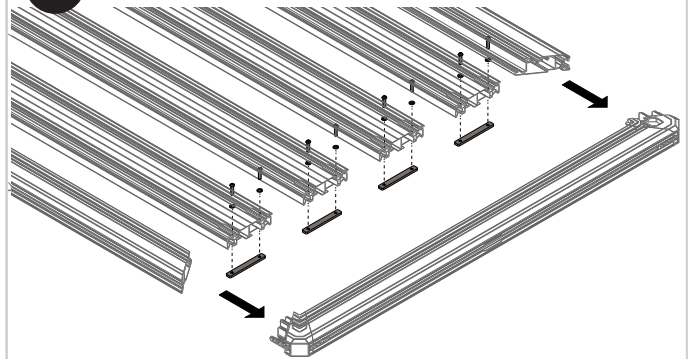
3



For TFT31212, TFT31512, TFT31812 & TFT32012:
Insert the three interconnecting blocks between the four centre planks.
Position interconnecting blocks in the centre of the tray.

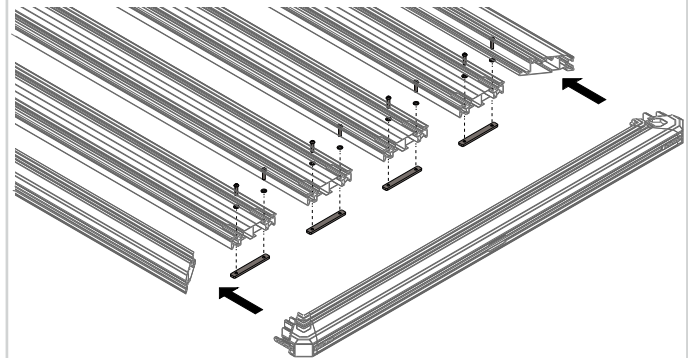
For TFT31514, TFT32014:
Insert the four interconnecting blocks between the five centre planks.
Position interconnecting blocks in the centre of the tray.

2



Refer to Titan Tray Instructions. Remove the end plank of the tray.

4



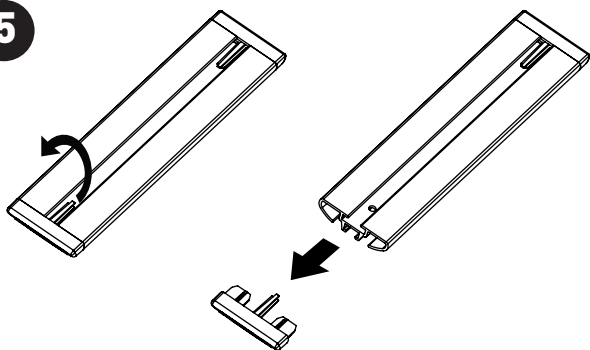
Re-install the end plank and fasteners.
Tighten fasteners securely.

LOW MOUNT

FITTING INSTRUCTIONS CONTINUED

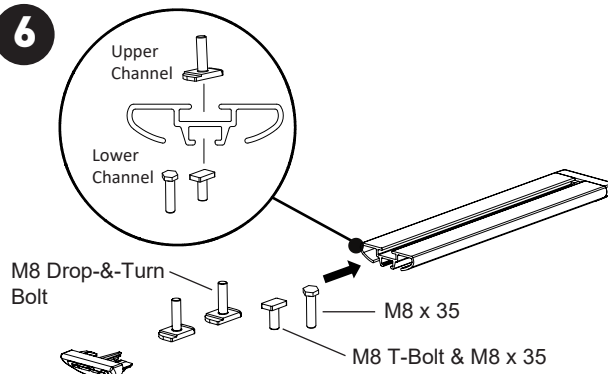
ROLA

5

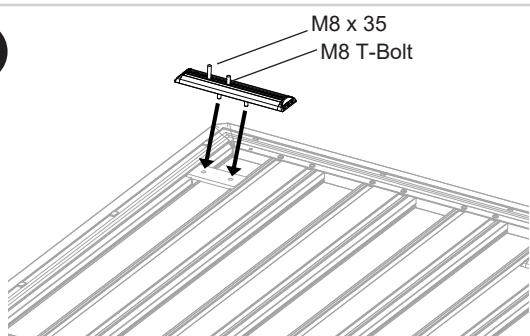


Unclip and remove one end cap from each of the Low Mounts.

6

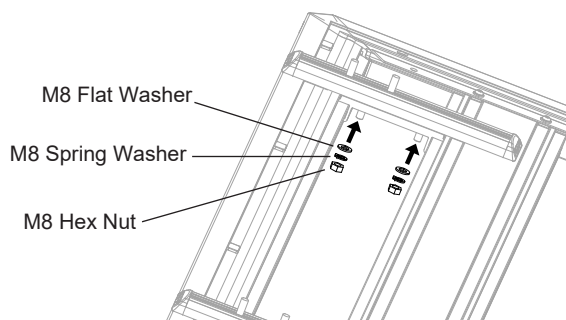


7



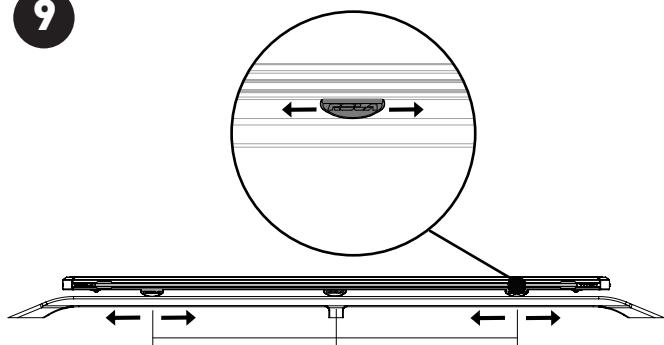
Attach Low Mounts so the M8x35 bolt is on the outside of the tray.
Tip: Work with tray upside down.

8



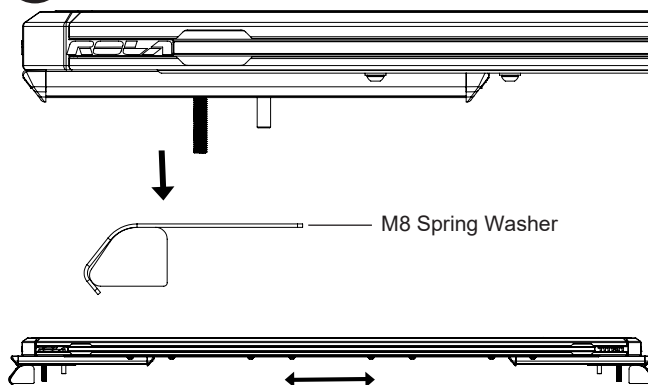
Thread fasteners on drop-&-turn bolts for all locations.
Tip: Leave loose to allow adjustment in next steps.

9



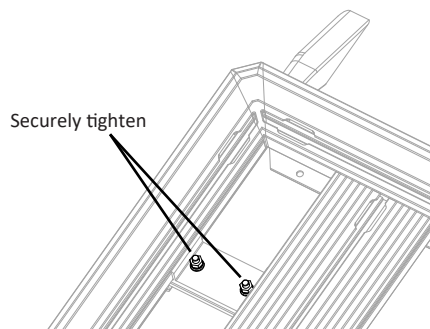
Adjust Low Mounts into the desired position along the vehicle roof rails.
The Low Mounts should be evenly spaced across length of the tray.

10



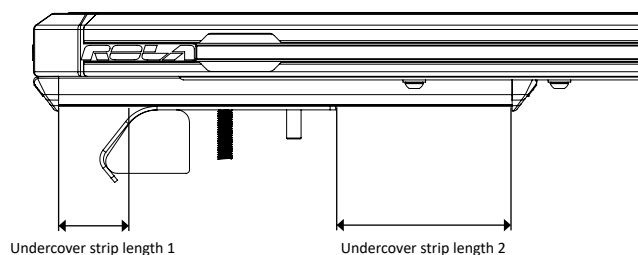
Lower tray on to roof rails with top strap
Adjust Low Mounts and tray to be central on roof

11



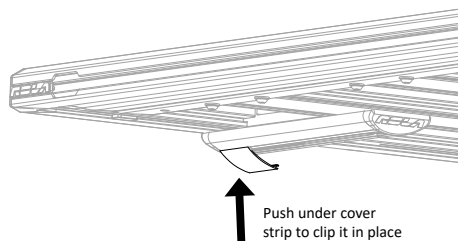
Tighten the fasteners on the top of the tray to secure the Low Mounts in place.

12

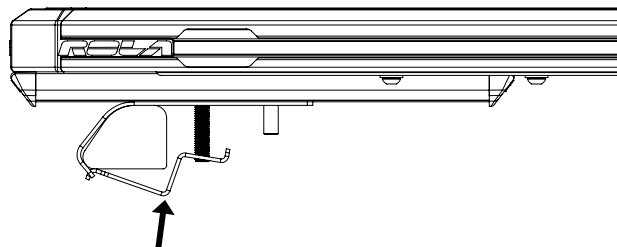


Cut the under-cover strip to the required lengths for each Low Mount.

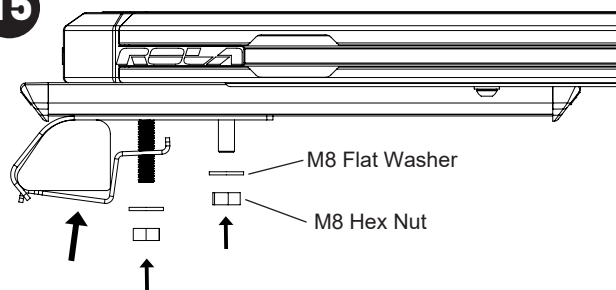
LOW MOUNT FITTING INSTRUCTIONS CONTINUED

ROLA**13**

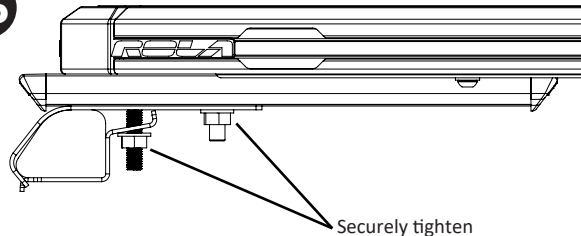
Insert undercover strips

14

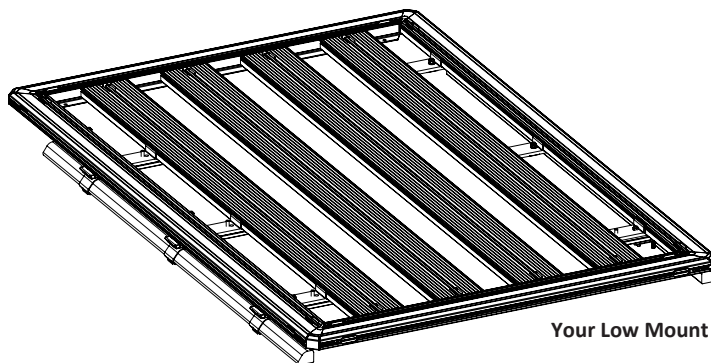
Hook lower strap in to top strape

15

Push lower strap up
Insert washers and nuts and tighten

16

Securely tighten the fasteners to clamp the rails with the rail straps.
Ensure all fasteners are secure.

17

Your Low Mount fitment is now complete

USAGE INSTRUCTIONS

It is essential for the proper assembly, operation and use of the roof-rack that the instructions and safety precautions supplied are strictly observed. The maximum permissible load for your roof rack or tray is the lower of the maximum load capacity specified in your vehicle operation manual, or specified as applying to the roof-rack or tray. Do not exceed the maximum specified load capacity.

Maximum permissible load = weight of the roof-rack and tray + weight of accessories + weight of cargo load.

When fitting the roof-rack and transporting a load, ensure the vehicle's functions are not impaired (e.g. sunroof, aerials, windscreen wipers, mirrors).

Hatch and wagon vehicles should be inspected for adequate clearance for full opening operation of the boot/tailgate.

Stop and check all screw connections, bolts and retaining straps after a short distance of travel. Repeat these checks at regular intervals.

WARNINGS

Remember that the fitting of a roof-rack and the transport of a load increases the overall height of the carrying vehicle.

Where the roof-rack is to be used in off-road conditions, a safety weight reduction of 1.5 should be observed from the total carrying capacity (e.g. 60kg becomes 40kg).

Sequent will not be liable to the purchaser or any other person for any consequential, direct or indirect loss, damage or costs incurred or suffered by the purchaser or any other person including but not limited to damage to persons or property, loss of turnover, loss of profits, loss of business or goodwill arising from or in relation to the assembly or use of the roof-rack, or the non-observance of the fitting and care instructions.