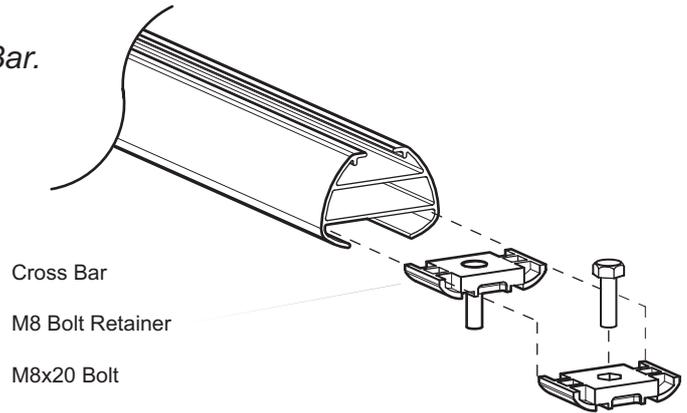


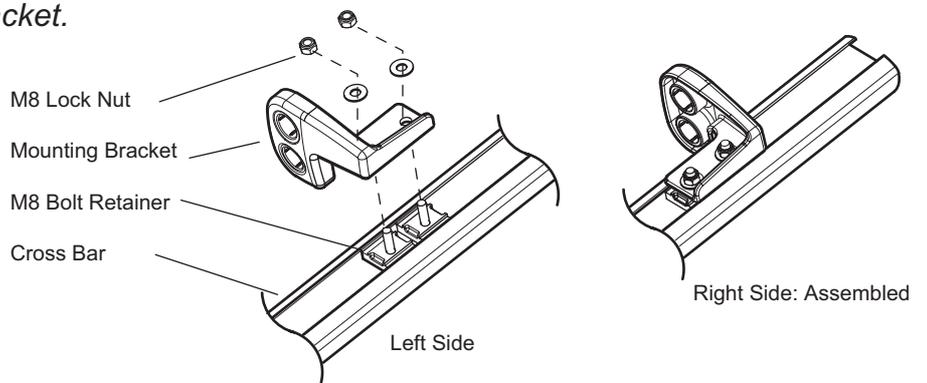
STEP 1: Assembling Bolt Retainer into Cross Bar.

- A. Fit M8x20 Bolts into M8 Bolt Retainers. (X4)
- B. Slide M8 Bolt Retainers into Cross Bar.



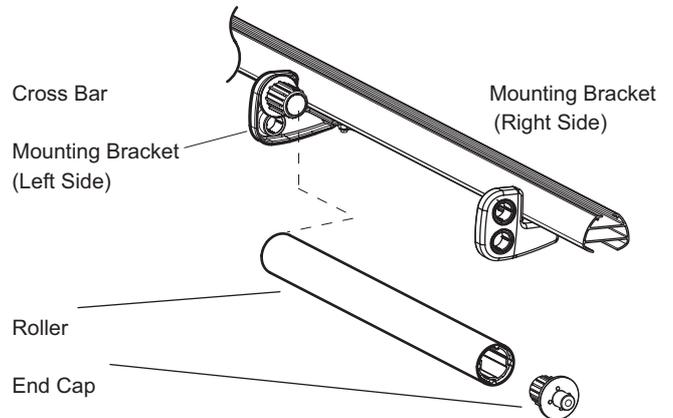
STEP 2: Assembling Mounting Bracket.

- A. Fit Mounting Brackets onto M8x20 Bolts.
- B. Fix Mounting Bracket down with M8 Flat Washer and M8 Lock Nut provided.
- C. Do not tighten fully at this stage.



STEP 3: Assembling Roller to Cross Bar.

- A. Fit Roller End Cap into both ends of the Ladder Roller.
- B. Fit Ladder Roller into upper hole of Mounting Bracket on the Cross Bar
- C. While holding Ladder Roller in the Left Mounting Bracket, slide the Right Mounting Bracket assembly towards the Ladder Roller until the End Cap of the Roller fits into the upper hole of the Right Mounting Bracket.
- D. Once roller is in position, tighten all Lock Nuts firmly.



STEP 4: Complete Assembly.

