

Instructions Front Control Arm - Rear Bushing

Note - This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Ford Focus ST
- 2021-on

(Refer current catalogue for complete listing)

Contents - Low compliance vertical axis
bushings x2
KCA522 - caster off-set design
W53676 - on-centre replacement

WHITELINE recommends noting wheel alignment settings prior to disassemble.

- Raise vehicle evenly and safely support.

Never rely on a Jack only

- Proceed to remove front wheels.
- Loosen and remove lower ball joint nut and bolt (RH image)



- Un-bolt front bushing bolt, also rear vertical bushing bolt. **CAREFUL** of ride-height sensor bracket (above).
- Proceed to press out old factory bushings. Refer LH image (Hydraulic Press required)

Refer Page 2

It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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Continued - page 2 -

**New bushing installed -
(OE unit removed)**

- Press new supplied bushing into clean control arm eye.

IMPORTANT - for caster improvement bushing - note offset position in RH image.

Place offset approx. 90 degrees to the front bushing axis - with bolt hole closest to engine (middle of car)



- Re-fit arm to vehicle using original bolts.

IMPORTANT - a wheel alignment is required soon after install.

- Re-check all bolts after 200kms travelled.

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