N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Toyota Supra 1993-2002 - Toyota Soarer 1990-2000 - Lexus - various Always refer complete catalogue listing

Contents - Bushing 90112 x2

- Bushing 90113 x2
- Washer 63.5x14.3x3.2 x2
- Grease

Clean Diff bracket of any oil or dirt.

Raise vehicle evenly and safely support.

Never rely on a Jack only

· Place new bushings in Diff bracket - use small amount of grease to help with install - refer diagram below.

• Un-bolt the 2 mount bolts and lower front of diff down slowly.

 Re-bolt to vehicle with OE lower washer and bolt. Tighten to 70Nm

• Use a suitable stand or Jack to support Differential.

Re-check after 100kms travelled.

Supplied flat washer

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

90113 upper

• Remove old rubber bushings and OE thrust washers (keep lower 'stopper' washer)









