

Fitting Instructions #2799IS

Suzuki Swift

Front Power Steering Rack Bushes All



The O.E. bushes can be removed without the rack having to be removed. Disconnect lower control arms undo bolts retaining the P.S rack and remove the front cross member from the car to gain access to the P/S rack.

Drivers side bushes

- The OE bushes are rubber with a bonded steel tube and can be extracted with threaded rod, washers and a suitable spacer / receiver;
- Clean up bores and insert bushes ensuring to grease the outside and bore of the bush using grease supplied;
- Insert crush tube into bushes using multi grips or similar.

Passenger side bush

- Disconnect and remove tie rod end from the steering rack taking note of the number of turns to aid in refitting later;
- Remove steering rack boot to access and remove the OE bush;
- Replace OE bush with part "2799" and refit rack boot ensuring it is zip tie onto new bush and refit tie rod end.
- Re-fit the front cross-member reconnect lower control arms, tightening all bolts/nuts to manufactures torque settings and carry out a wheel alignment.

Driver's side view with bushes installed



Passenger side view with bush installed

***Note** Zip Tie position

