## **Fitting Instructions #3797IS** Ford Ranger PX 1/2/3 *Front Differential Mount Bush Kit – Left Side Upper*

- With the vehicle on jack stands/hoist, support the front diff with an adjustable stand or similar, then remove bolts & the left side upper diff bracket assembly;
- Remove the original bush with the use of a hydraulic press and suitable pressing tools;
- Clean housing surface to remove any old original bushing materials;
- Apply the grease supplied to the housing bore, outside and inside surfaces of the bushes and the outside of the steel crush tubes;
- Install the new bushes according to the image beside;
- Refit the left side upper diff bracket assembly;
- Ensure that all fasteners are torque according to the 'General Torque Specification' table below or the manufacturer's settings

General Torque Specification								
	Class 8.8				Class 10.9			
	Lubricated		Dry		Lubricated		Dry	
Size	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft
M10	43	32	55	40	63	47	80	60
M12	75	55	95	70	110	80	140	105
M14	120	88	150	110	175	130	225	165





