

## Fitting Instructions #2711IS

### Toyota Landcruiser 90 Series, Prado 95, 120 Series

#### Front Lower Control Arm, Inner Bushes

**Caution:** Proper service and repair procedures are essential for safe and reliable installation of chassis parts, and require experience and tools specially designed for the purpose. These parts MUST be installed by a qualified mechanic; otherwise an unsafe vehicle and/or personal injury could result.

- To remove the front lower control arms from the vehicle the camber adjustment sleeves must first be removed. It should be noted that these might be seized in place by corrosion. Also of note is the fact that these sleeves are made of a harder than ordinary steel and the use of a power hacksaw may not be an option. It is suggested that if the sleeves cannot be turned with a spanner, they will probably need to be replaced with new items (OE# 48409 35050 for Landcruiser 90 and Prado 95 and OE# 48409 60020 for Prado 120).

**Note:** Be careful not to damage or distort arm or chassis in the areas around bushings.

- The eccentric - snail adjustor can be removed from the end of the sleeve, but the sleeve should still be withdrawn towards this end as the splines will not pass through the tube in the bush;

**Note:** front bushing is marked "Front", rear bushing is marked "Rear" and has flats on the large end, these bushings should be fitted to the front and rear of the arm respectively. Additionally the larger washers supplied go to large end of the bushings and smaller to the small end, both with the knurl facing outwards;

- When assembling the new camber sleeves in the crush tubes, liberally coat both camber sleeve and the inside of the crush tube with appropriate waterproof grease;
- Ensure all fasteners are re-tightened to manufacturer's specifications;
- A front-end alignment check is recommended.

**Note:** The parts in this kit are designed to replace the worn or non-functioning original equipment parts in the vehicle as produced by the car factory. These parts are not designed for installation on vehicles where the suspension and/or steering systems have been modified for racing, competition, or any other purpose.

