

Fitting Instructions #5490IS

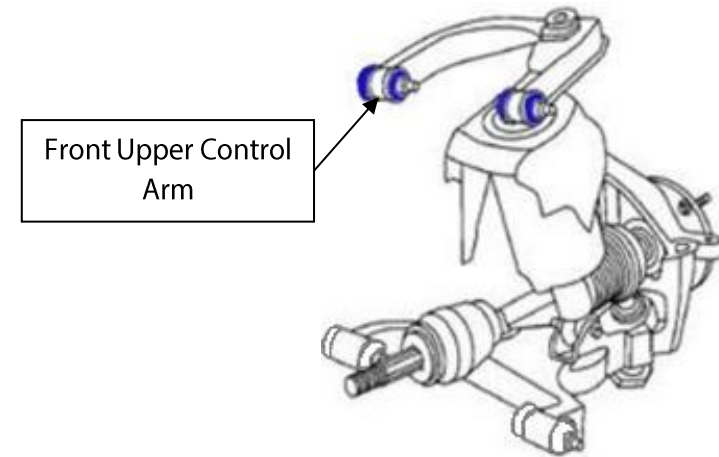
GWM Tank 300

Front Upper Control Arm, Inner Bushing

Superpro
Suspension Parts

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on stands/hoist and then, remove the front upper control arms from the vehicle.
- Remove original bushes including the shell from the front upper control arms with the use of an air chisel and suitable pressing tools. Alternatively, use an Oxy-acetylene torch to remove the rubber and then, cut the factory shell and chisel it out.
- Clean housing areas to remove any old original bushing materials. Then, press the new polyurethane steel shell bushes into the front upper control arm with reference to the diagram beside.
- Using the grease supplied, generously lubricate the outside of the steel crush tube, the bore of the new bush and then, push the crush tube in.
- Refit the front upper control arms and tighten all bolts to manufacturers torque settings.
- Carry out a wheel alignment and check new settings.
- Recheck all bolts after 1000kms.



Note: Bushings must be pressed in with the shell side of the bushing facing outwards from the control arm as shown.