

Fitting Instructions #4643IS

Chevrolet Corvette (1988 to 1997 models)

Rear Lower Control Arm Bush Kit

- o With the vehicle on jack stands/hoist, remove the rear lower control arms;
- o Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- o Clean housing areas to remove any old original bushing materials;
- o Apply the grease supplied to outside and inside surfaces of the bushes and the outside of the steel crush tubes;
- o Install the new bushes according to Figure 01, placing the '4643' bush in the outer position and the '4946' bush in the inner position;
- o Press fit the washers onto the steps on the 'Crush Tube 2' ends, see Figure 02;
- o Refit the rear lower control arms to the car and tighten all the bolts;
- o Ensure that all fasteners are torque to manufacturer's specification and carry out a wheel alignment.

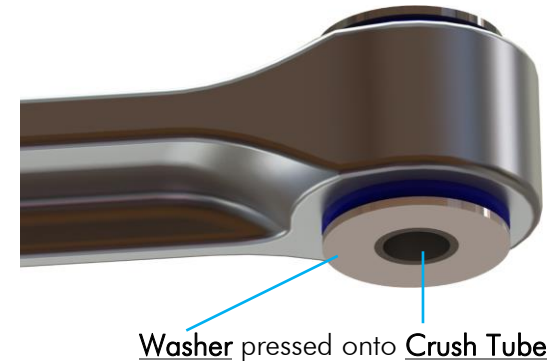


Figure 02 - Bush installation

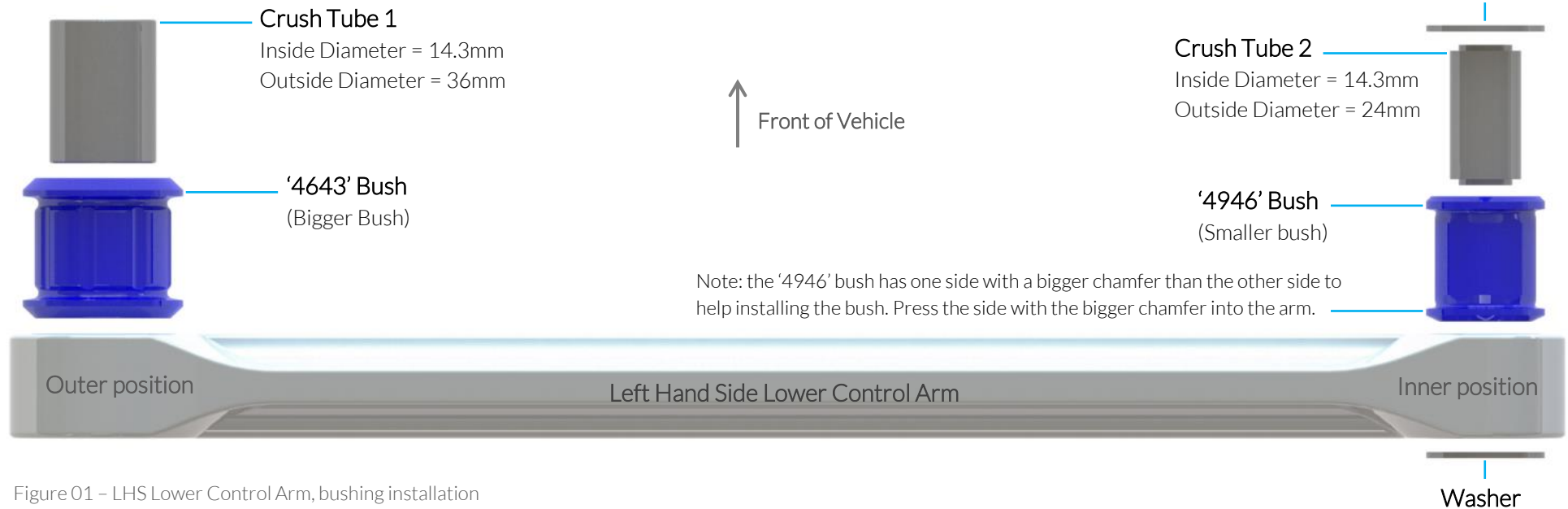


Figure 01 - LHS Lower Control Arm, bushing installation