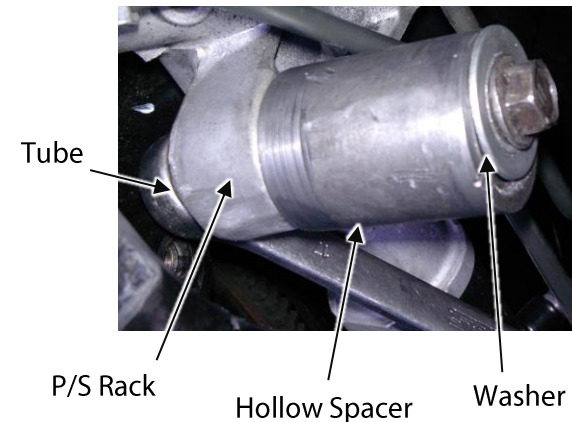
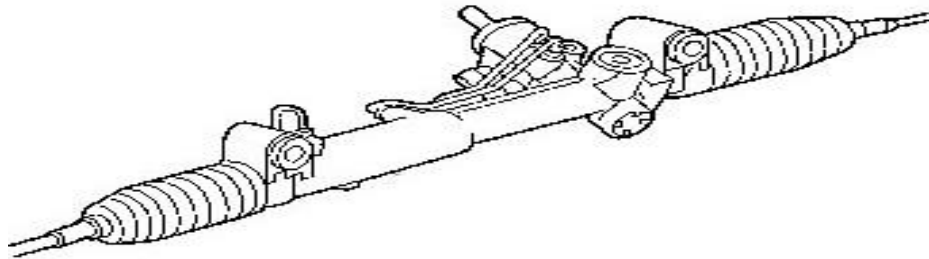


Fitting Instructions #3056IS

Chrysler 300C

Front Power Steering Rack Bushes All



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Note the rack bushes can be removed without removing the rack. With the vehicle on jack stands/hoist, remove the two mounting bolts for the rack and lower the rack until it clears the mounts;
- The follow items are required to draw the bushes out:
 - A length of all thread and matching nut/s approx 250mm in length ;
 - Hollow spacer that fits over the flange of the O.E. bush approx 40mm I.D. and 70mm deep;
 - 1 washer large enough to sit over the hollow spacer ;
 - 1 tube between 40-70mm long with an O.D. between 18-22mm to fit over the all thread;
- Once all the items are found you will need to assemble them up as shown above and use spanners/hand ratchets to draw the bush out of the hole;
- When the bushes are removed assemble the new polyurethane bushes marked '471', apply the grease supplied to both the bore of the bush and the outside of the crush tube;
- Use a set of multi grips or similar to push the tube into the bush;
- Refit rack and tighten all bolts to manufactures torque settings and carry out a wheel alignment.