

# Fitting Instructions #4740S

## Ford Mustang

### Rear Control Arm Upper Outer Bushing

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the rear upper control arm;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;



Figure 01 – Left Hand Side Upper Control Arm

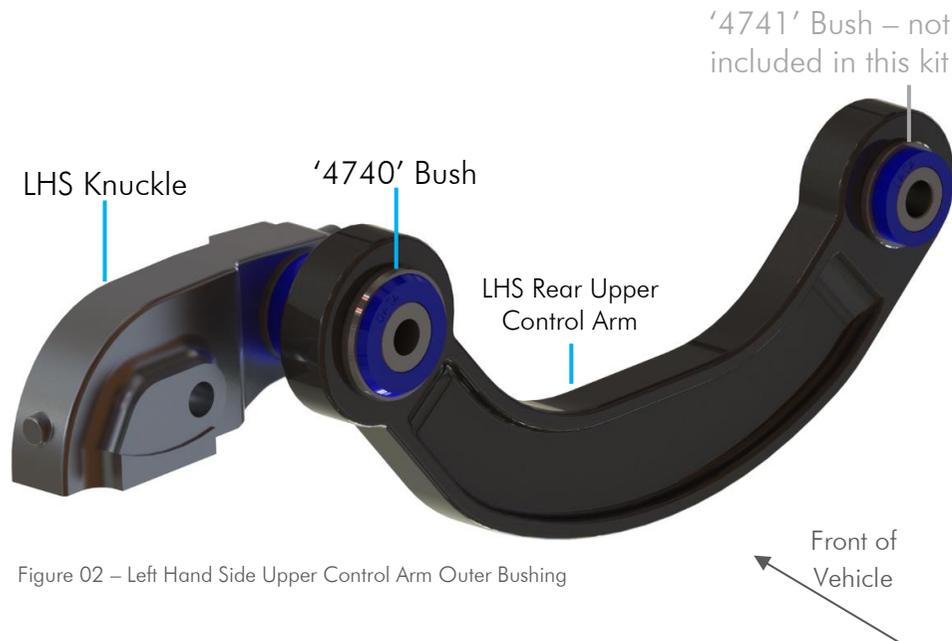


Figure 02 – Left Hand Side Upper Control Arm Outer Bushing

- Press the '4740' bush into the housing until it is located in the middle in relation to the bush housing thickness, see Figure 03;
- Generously lubricate the outside of the crush tube and inside of the bush, then push the crush tube in the bush. Note the location of the cone shaped end of the tube and the longer flange of the bush, as they face the knuckle, see Figure 03 and Figure 04;
- Repeat the procedure for the other rear upper control arm;
- Refit the control arms to the vehicle, tighten all bolts to manufacture's torque settings and carry out wheel alignment.

# Fitting Instructions #4740IS

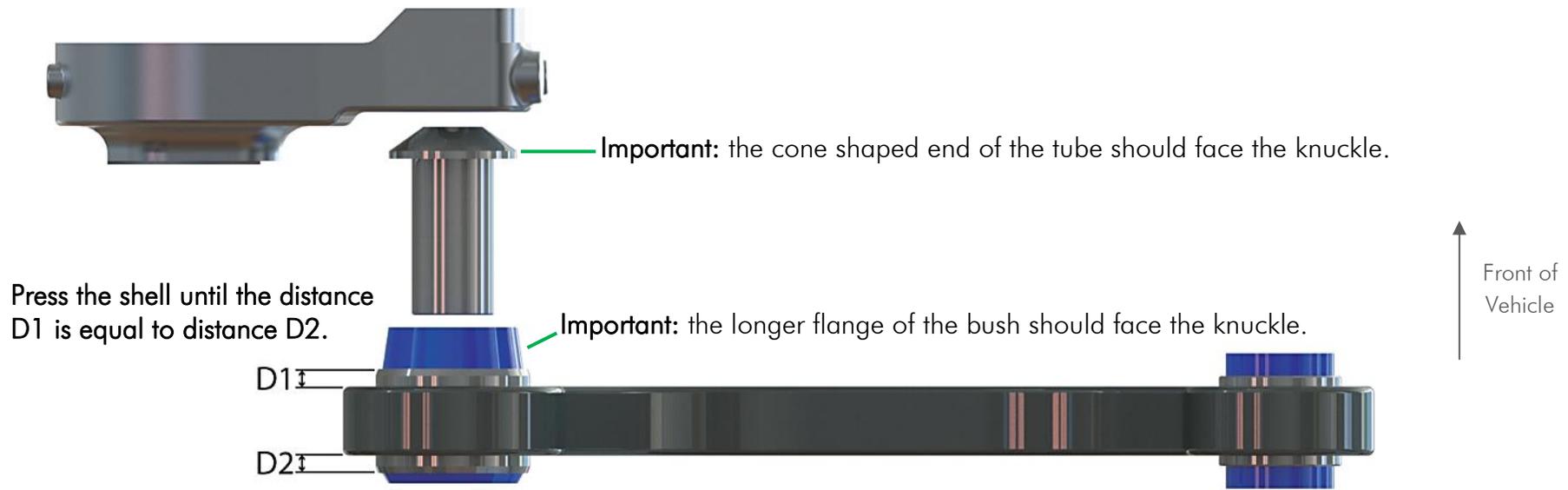


Figure 03 – Left Hand Side Upper Control Arm Outer Bush Installation

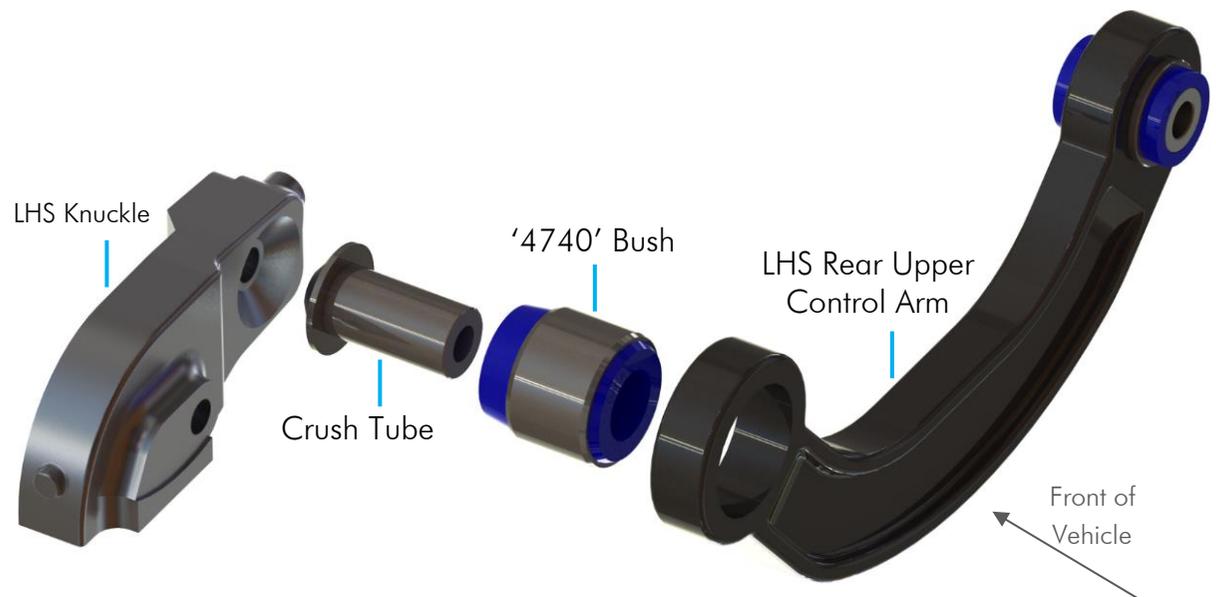


Figure 04 – Left Hand Side Upper Control Arm Outer Bush Installation