

Fitting Instructions #4494IS

Land Rover Range Rover

Front Control Arm Lower Bushing



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arms of the front suspension;
- Remove original bush with the use of a hydraulic press and suitable pressing tools;
- Press the new steel shell into the arm leaving both edges of the shells equidistant in relation to the housing;
- Apply the white grease supplied to outside surface and into the bore of the bush, and the outside of the crush tube;
- Push the new polyurethane bushing into the shell as shown in the illustration;
- Refit the control arm to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.

