## Fitting Instructions #4022IS Jeep Cherokee KJ (09/2001-10/2007) *Trailing Arm Lower Bushing (Rear)*

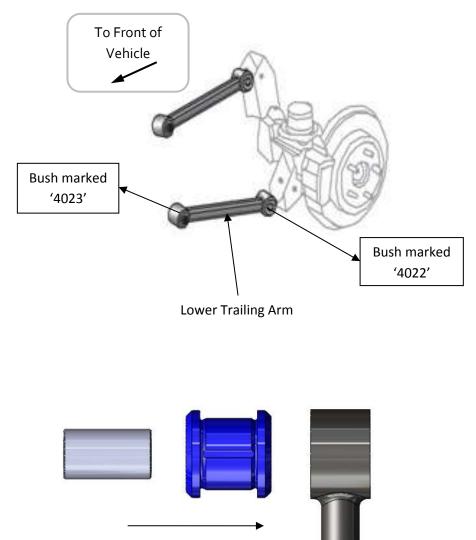
Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- o Jack the vehicle up and support on jack stands/hoist;
- Using factory manual as a guide, support the differential and remove the rear lower trailing arms.
- Remove original bushes including the steel shell from the housing with the use of a hydraulic press and suitable pressing tools;
- Check arm internal eye diameters before fitting bushings:
  Front of arm should be approximately 56.9mm and take '4023' bushing

Rear of arm should be approximately 59.8mm and take '4022' bushing.

- Apply the grease supplied to all mating surfaces on the arm and push the new polyurethane bushing into the housing as shown in the illustration.
- Apply grease supplied to the outside of the crush tube, the inside of the new polyurethane bushing and using an arbour press or similar install the crush tubes.
- Smear a small amount of grease into the pocket of the chassis and the bracket on the diff where the bushings fit and Refit the lower trailing arm
- Tighten all bolts to manufacture's torque settings.





Insert Bush first