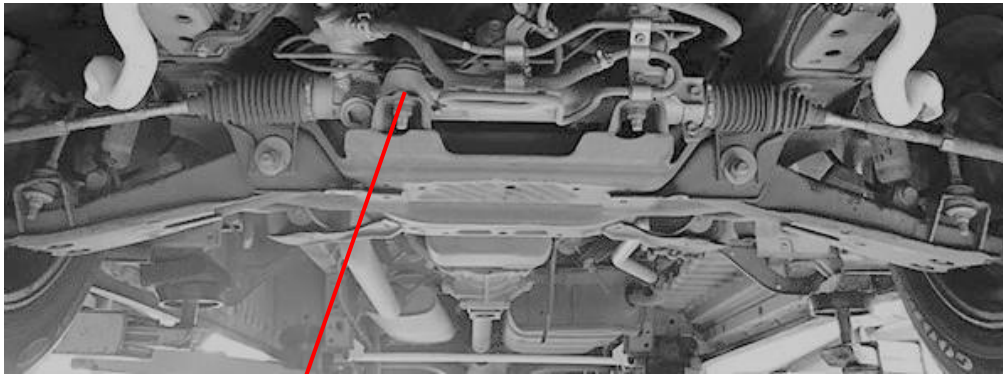


Fitting Instructions #5464IS

Toyota Hiace 200 Series

Steering Rack & Pinion Mount Bushing

Right Hand Drive Shown



5464

- It is recommended that the Steering Rack be removed for installation. Refer to manufacturer's manual on how to remove steering rack from the vehicle;
- With the rack removed or pulled away from the chassis, remove the original bushings from the steering rack mount housings and clean housing areas to remove any old original bushing materials;
- Install the new polyurethane bushings into the housing mounts with the position shown in figure above, Install the steel crush tubes into the bushings using a hand press, large multi grips or similar tools;

Note: Prior to installation, apply grease to the new bushes (bore and body), outside of the crush tubes and housing mounts;

- Install the rack into the chassis;
- Tighten all mounting bolts and nuts to the manufactures torque specifications;
- Wheel-align vehicle to ensure correct alignment.