

Fitting Instructions #2808IS

Subaru Impreza, Wrx Sti

Rear Control Arms Inner & Outer Bushings



- For ease of assembly please mark all arms as Front or Rear and ends as Inner and Outer prior to dismantling;
- The original rubber bushings are not bonded in the arms and can be removed easily by pressing out of the arms by use of an arbor press or similar.

Note:

- Two of the Polyurethane bushings "2809" supplied have a larger bore size of 27mm, these must be fitted to the inner position of the rear control arms. Their matching crush tubes are also of larger diameter and are knurled on the ends. This is to ensure positive location in the toe adjustment eccentric;
- All six remaining Polyurethane bushings "2808" are the same and can be fitted to all other positions;
- Two of the metal crush tubes supplied have a 12mm inside diameter; these must be fitted to the inner position of the front control arms;
- The last four tubes all have an inside diameter of 14mm and are fitted to all the outer positions;
- The four washers supplied are to be fitted to the outer positions between the control arms and the hub.
- Using the grease supplied: Grease the inside of the arm, grease the bushing and install in the arm. Grease the inside of the bushings and the outsides of the metal crush tubes and install in the bushings. Refit control arms to the vehicle;
- Wheel-align the vehicle to desired settings;
- Ensure all fasteners are tightened to manufactures specifications.