

Fitting Instructions #4047IS

Toyota Yaris / Scion XD

Beam Axle Bushing (Rear)



- Jack the vehicle and support on hoist/jack stands;
- Loosen and remove components to allow to lower the Beam Axle;
- Remove the original beam axle bushes, and clean housing areas to remove any old original bushing materials;

Note: As a suggestion, you can remove the factory bushes with a set of booker rod, suitable spacers, nuts, bearing and washers.

- Using the grease supplied, generously lubricate the outer and inner diameter surfaces of the bushes, and also outside the steel crush. Then, push the steel crush tubes into the new bushings;
- Repeat the procedure for the other end of the vehicle.
- Refit Rear Beam Axle to the vehicle ensuring that you tighten all mounting bolts to manufacture's specifications and carry out a wheel-alignment.

