

Fitting Instructions #4775IS

Volvo 740 / 760 / 960 / 144

Rear Differential Torque Arm Rear Bush Kit

- Jack the vehicle up and support on jack stands, remove the rear differential torque arms;
- Remove OE bushes from the housing with the use of a hydraulic press and suitable pressing tools;
- Using the grease supplied, generously lubricate the outside of new '4775' bush and inside the torque arm bush housing, then press the bush in;
- Using the same supplied grease, lubricate outside the steel tube and the bush bore, then push the steel crush tubes into the bushes. A hand press may be required to insert the steel tube, as there can be significant crush;
- Refit the rear differential torque arms to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out a wheel alignment.

