

# Fitting Instructions #3585IS

## Holden Captiva CG Wagon

### Front Lower Control Arm Rear Bushing

**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

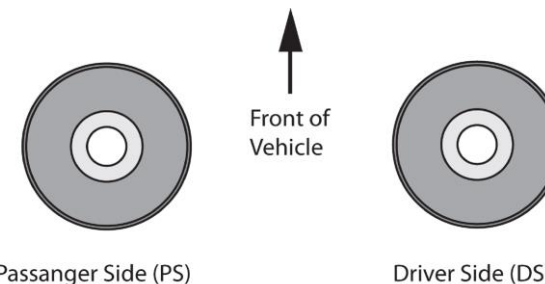
- Wheel align the vehicle before the job is started and note castor settings;
- Mark the control arms and bracket orientation then remove from the vehicle;
- Use a hydraulic press to remove the original bushing from the bracket;
- With reference to the diagram, the kit number that you have purchased, and the settings required, align the bushing and the brackets, so that the hole in the bushing is positioned to give the desired result. Then press the polyurethane bushing in;
- Refit both left and right arms with the new bushes into the vehicle;
- Wheel align vehicle and check new settings;
- Torque all mounting bolts to manufacture's specifications with the vehicle at ride height.



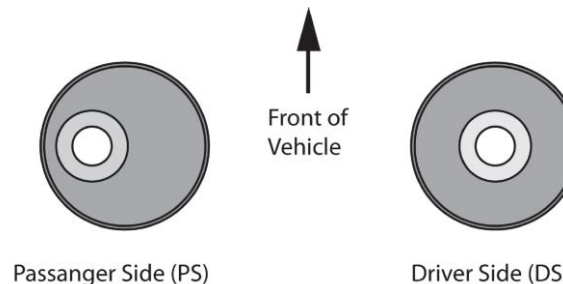
Figure 01 – Left Hand Side Front Lower Control Arm

As viewed from the rear of the control arm, looking forward on rear

**Kit #3585K** – Standard Replacement, No castor change



**Kit #3586K** – To counteract a slight pull to the left  
Single Offset, Passenger side castor Increase



**Kit #3587K** – To Counteract a Strong pull left

