

# Fitting Instructions #2317IS

## Honda Civic

### Control Arm Lower Outer Bushing (Rear of Vehicle in Hub)

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Using the user manual as reference, remove the wheels and the knuckle;
- Remove original bushes from the housing, see picture, with the use of a hydraulic press and suitable pressing tools;
- Clean all the remaining OE bush material;
- Apply the white grease supplied to the outside and into the bore of the bush, and the outside of the crush tube;
- Push the new polyurethane bushing into the housing as shown in the illustration;
- Refit the knuckle and wheel to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.

