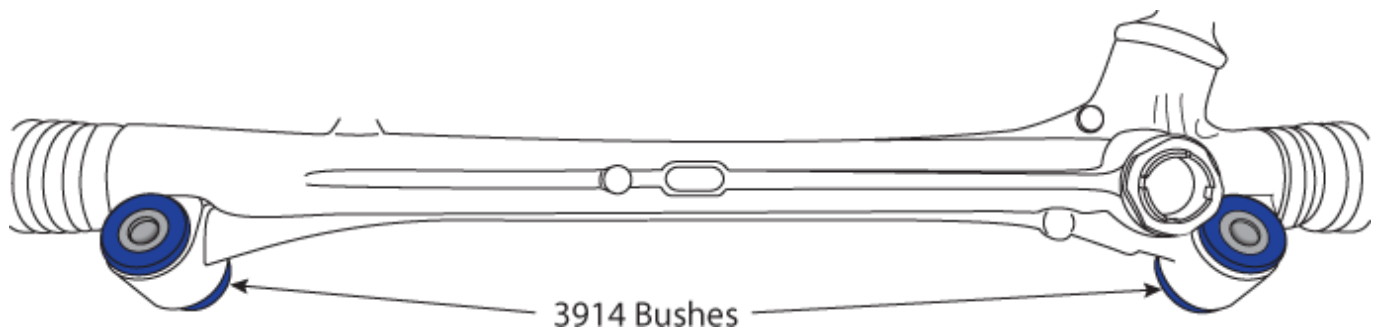


Fitting Instructions #3914IS

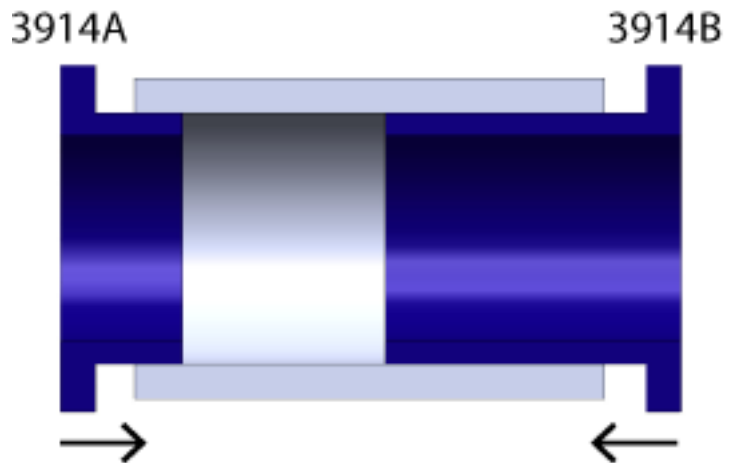
Toyota 86 / Subaru BRZ / Scion FR-S

Steering Rack & Pinion Mount Bushing



- The O.E. bushes can be removed without the rack having to be removed;
- Disconnect the battery;
- Jack/hoist the vehicle up and support on jack stands, remove the under covers;
- Remove the steering rack, cross member and rear engine mount bolts. Disconnect ball joints and remove cross member;
- Using suitable washers, nuts, receiver and threaded rod extract the OE bushes from the rack;

Front →



- Using emery tape clean any bur marks. Wipe clean with a rag and apply the grease to the new bushes, crush tubes and the rack;
- Noting the position of the bushes in the above diagram, push in the new bushes by hand and using multi grips or similar push in the metal crush tube;
- Refit cross member, vehicle under covers and all mounting bolts removed and torque too manufacturers specifications;
- Wheel align vehicle.