Fitting Instructions #TRC0039IS

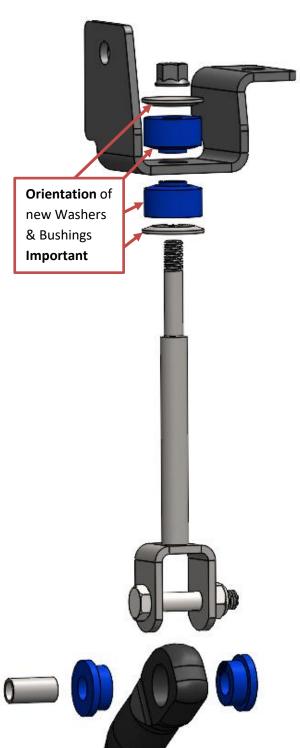
Toyota Landcruiser 80, 100, 105, 76, 78, 79 & 200 series Rear Sway Bar Link Kit – Heavy Duty





Figure 1 – Rear Sway bar Link Location (RHS Shown).

- 1. Jack the vehicle up and support on jack stands/hoist.
- 2. Remove the original rear sway bar link and discard.
- With the top bracket in place, apply supplied grease to the new sway bar link spigot, then install the new bushings and washers with reference to the orientation shown in Figure 2.
- 4. Once the top is completed, Install the new bushings and crush tube to the sway bar (see Figure 2). Apply the grease supplied to the bore of the bush and the outside of the crush tube. Also, lightly coat the ends of the bushings. Important note:
 - Bushing marked 2147 is for OE sway bar with 27.2mm ID mount
 - Bushing marked 0280 is for aftermarket sway bar with 22.2mm ID mount
- 5. Connect the rear sway bar to the new sway bar link using the supplied fasteners.
- 6. Repeat the bushing installation steps above for the other side of the vehicle.



 ${\it Figure~2-New~SuperPro~Bushing~Arrangement}.$

7. Check and tension all fasteners to manufacture's torque settings.

Note: Polyurethane bushings must be fitted to both sides of the vehicle All torque specifications are to be checked after 1000km of travel.