

Fitting Instructions #2663IS

Toyota Camry SDV10

Front Lower Control Arm Inner Front Bushes

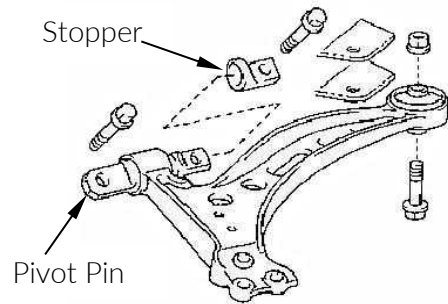


Figure 01 - Original bushing



Following the manufacturer's instructions, remove the front Lower Control Arms from the Vehicle.

Note: Be careful not to damage or distort arm or chassis in the areas around bushings.

- o The original equipment front pivot pin and its rear bush stopper must be retained for use with the new polyurethane bushings. Be aware that the pivot pin is only available with the arm assembly OE# 48068 33020 & OE# 48069 33020. Stopper, Front Lower Arm Bush = OE# 48657 33020;
- o With Control Arms out of the vehicle the Front Inner Bush and Pivot Pin can be removed from the arm, taking care not to damage the pivot pin and cleaning it prior to re-use;
- o Apply the grease provided to the rear end of the pivot pin and the mating flange face, also to the inside of the new polyurethane bushing. The bushing should now be fitted on the pin;

- o The pivot pin with the new bushing fitted should now be pressed into the control arm, the outside of the polyurethane bushing and the eye of the arm it is to be pressed into should be suitably lubricated to assist ease of assembly. #2663R should now be greased and assembled to the rear of the pin;
- o Grease the rear end of the bushing and the mating face of the "Bush Stopper" and assemble the Stopper correctly on the pin. The control arms can then be refitted to the vehicle. Ensure all fasteners are re-tightened to the manufactures specifications. It is recommended that a wheel alignment is then carried out.

Note: It is highly recommended that this kit be fitted in conjunction with #1265K, #1266K or #1267K to fully take advantage of the improvement in steering geometry.

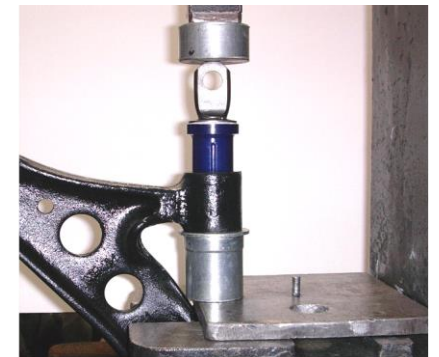
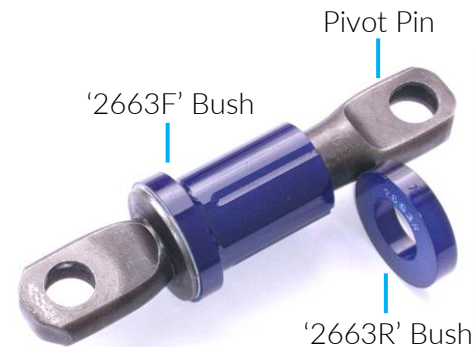


Figure 02 - New bushing installation