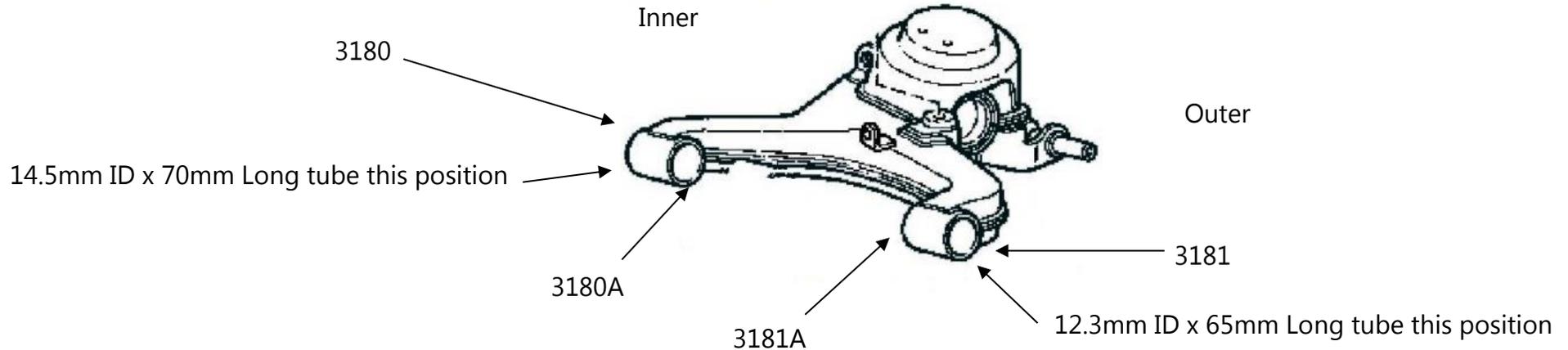


# Fitting Instructions #3180IS

Toyota Celica/Supra A60 (MA61, Third Generation)

## I.R.S. Lower Control Arm Bushes



- Remove the rear lower control arms.
- Remove the O.E. rubber bushes; use a press to press out the rubber then use a hacksaw or similar to cut through the metal shell then air chisel the shell out, clean any bur marks with emry tape.
- With reference to the below diagram fit the new polyurethane bushes, lubricate the bore of the bushes, the flanges and the outside of the metal crush tube.
- Note the tubes are position specific the 14.5mm ID x 70mm long tube fits the inner position the 12.3mm ID x 65mm long tubes fits the outer position.
- Refit the control arms to the car and carry out a wheel alignment.

**Note:** manufactures torque settings must be used on all bolts.