

Fitting Instructions #3014IS

Lexus LS400 / Toyota Cressida

Rear Control Arm Lower Inner Bushing



- With the vehicle on jack stands/hoist, remove the control arms;
- Use a hydraulic press to remove the OE bushes and the shell part from the arms.
- Measure the inner diameter of the housing on both ends. The biggest inner diameter is the top side of the arm showed in the figures;
- Install half-moon collars to support both sides of the arm and then push the new SuperPro bushes, as detailed in the figures;

Note: the half-moon collars are important to avoid damaging the arm. Note that the bush should be pushed from the biggest inner diameter of the housing towards the smallest one, as shown in the figures.

- Refit the control arms to the vehicle, tighten all bolts to the manufacturer's torque specifications;
- Re-assembly the rest of the car. Carry out a wheel alignment.

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

